

Instruction

1.Removing a spool from a case～
Removing a tape

TANAKA DENSHI KOGYO K.K
Quality Assurance Dpt.



①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



① Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



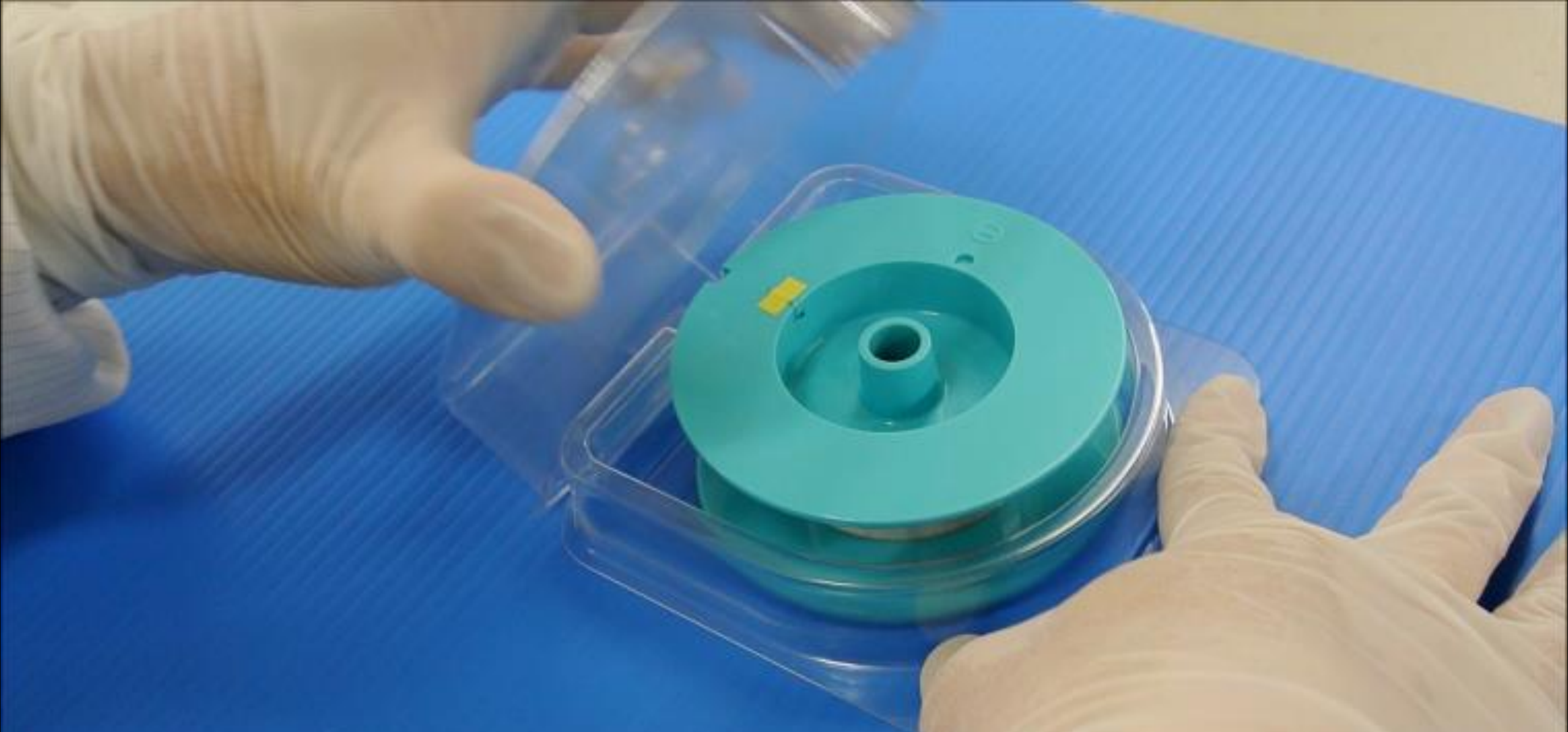
①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



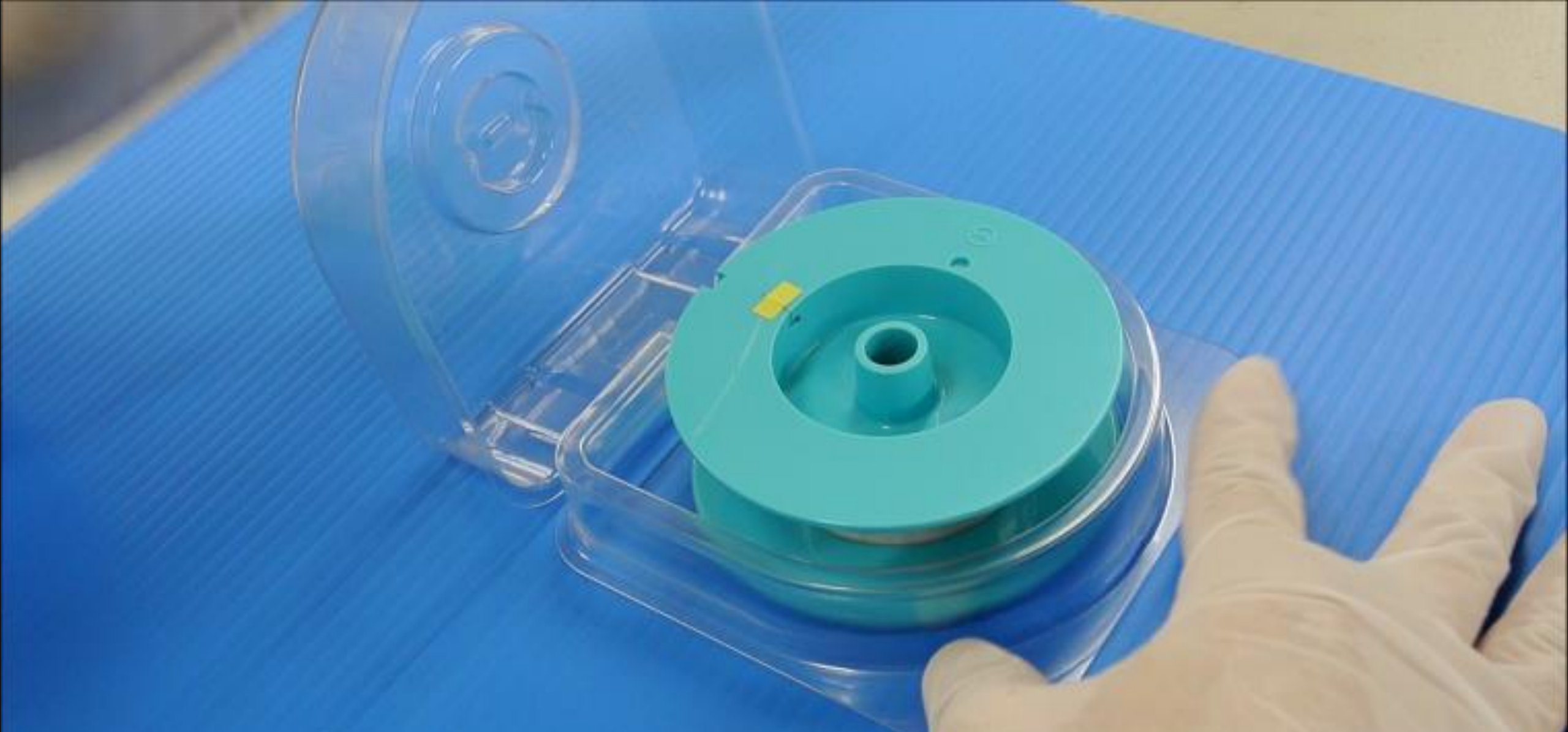
①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



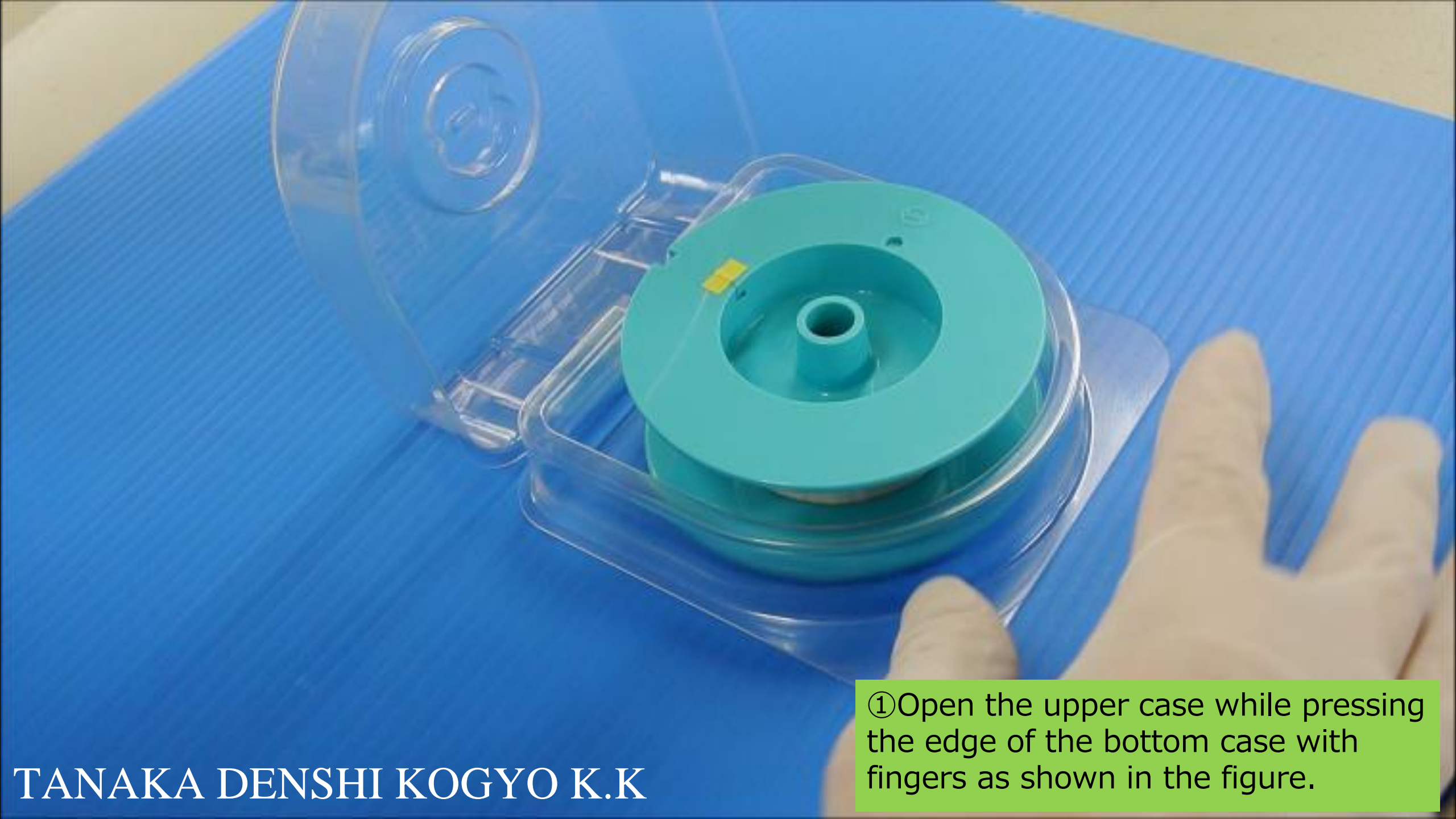
①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.




①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



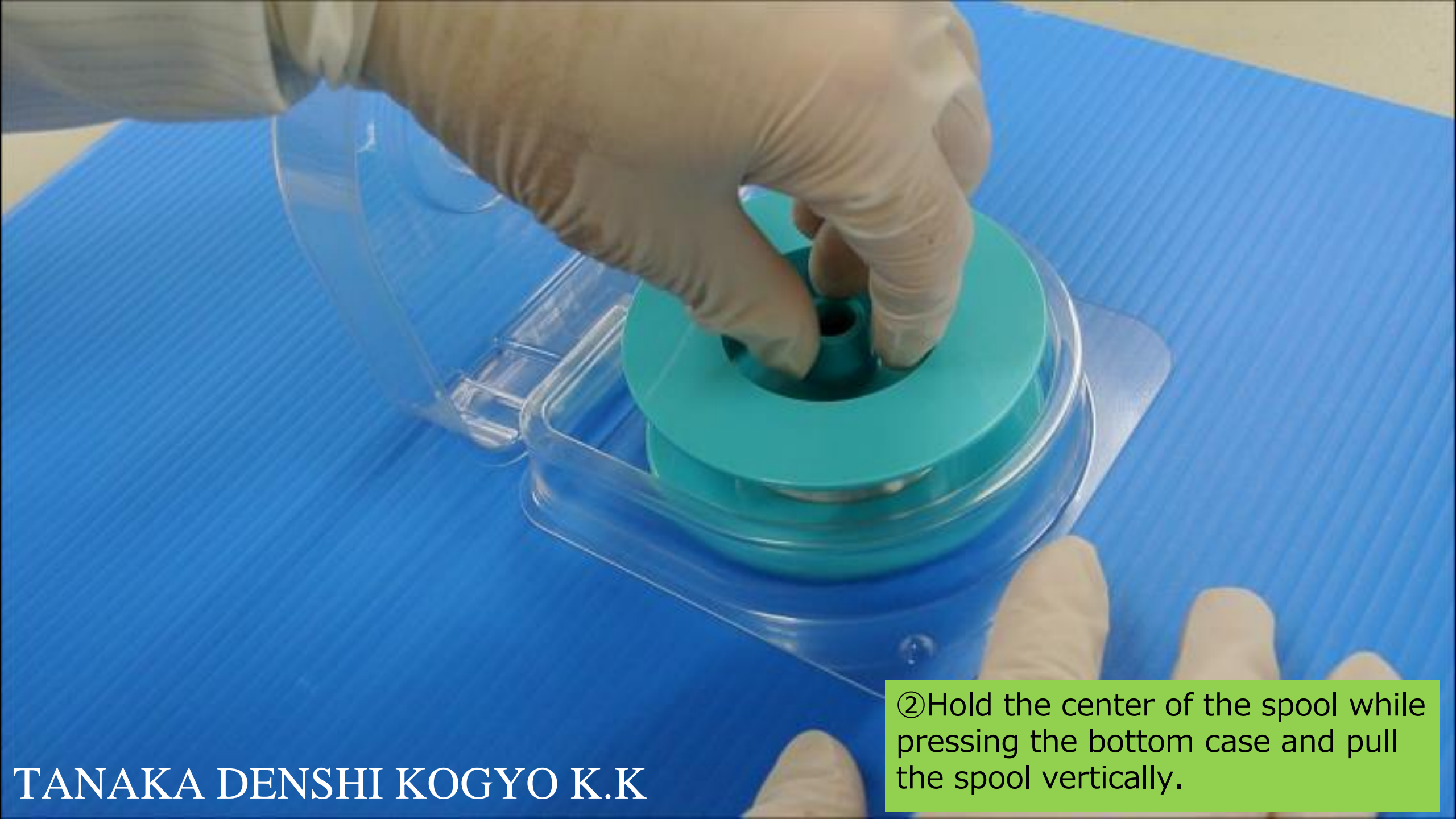
①Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



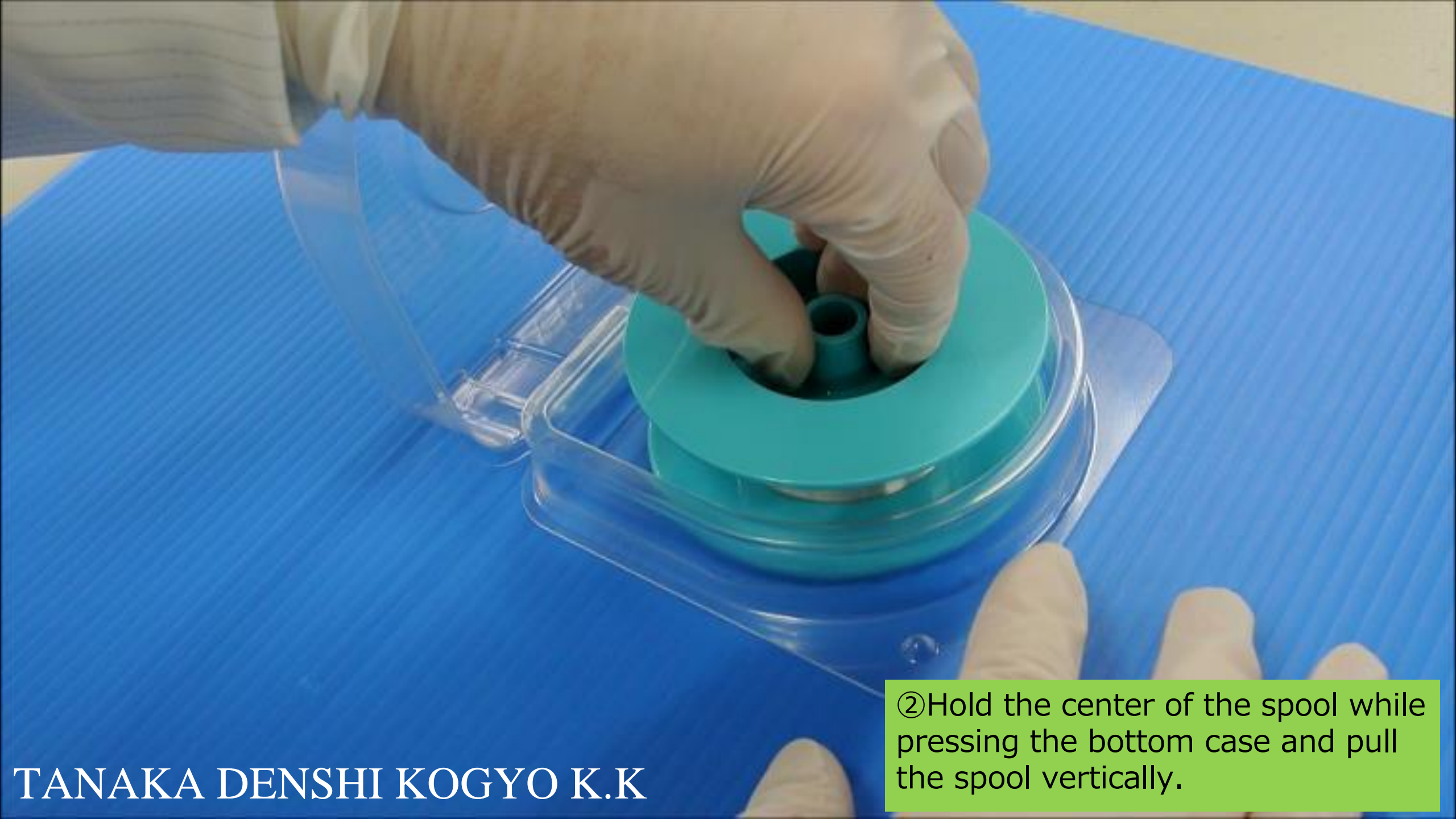
① Open the upper case while pressing the edge of the bottom case with fingers as shown in the figure.



② Hold the center of the spool while pressing the bottom case and pull the spool vertically.



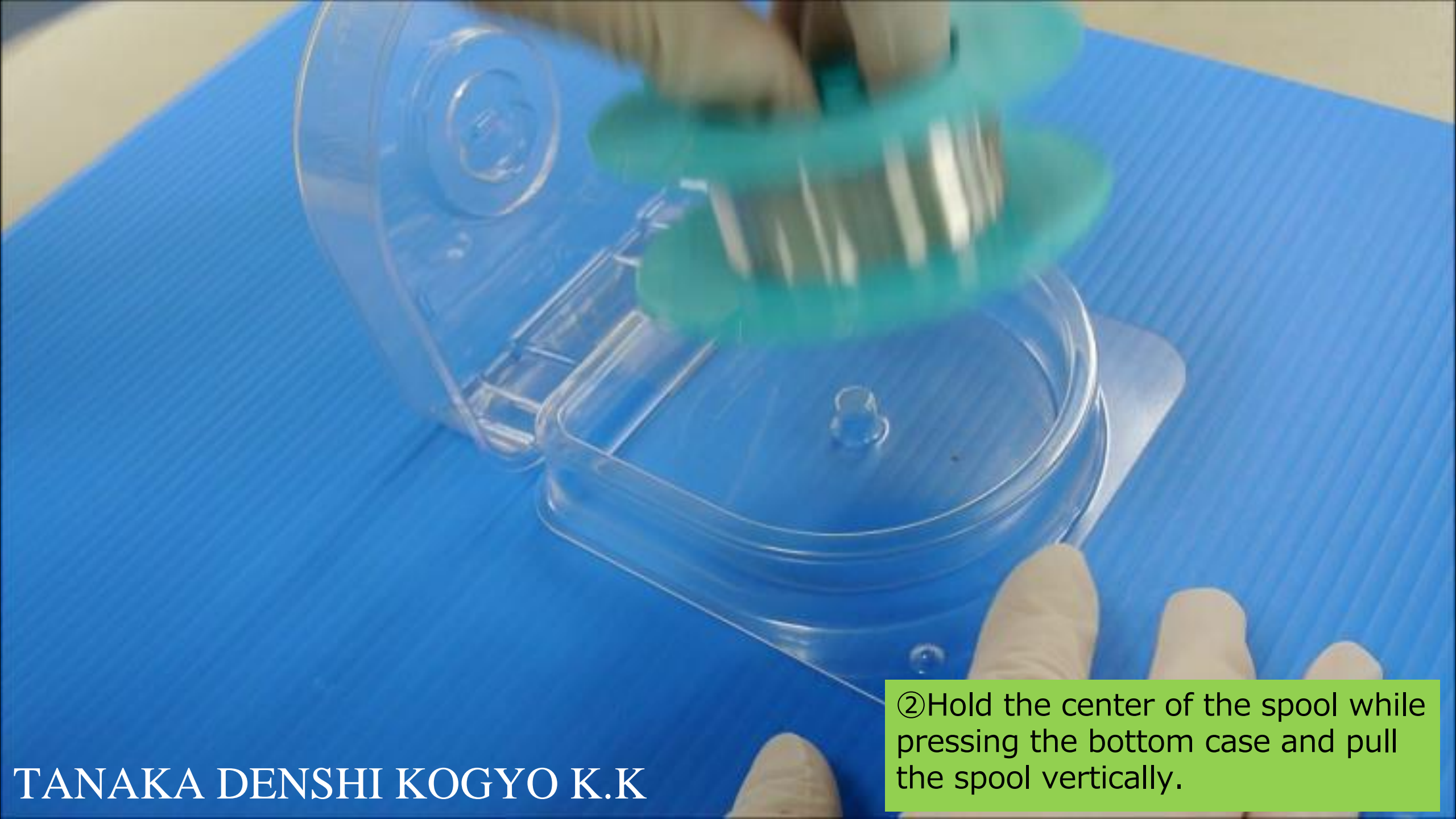
② Hold the center of the spool while pressing the bottom case and pull the spool vertically.



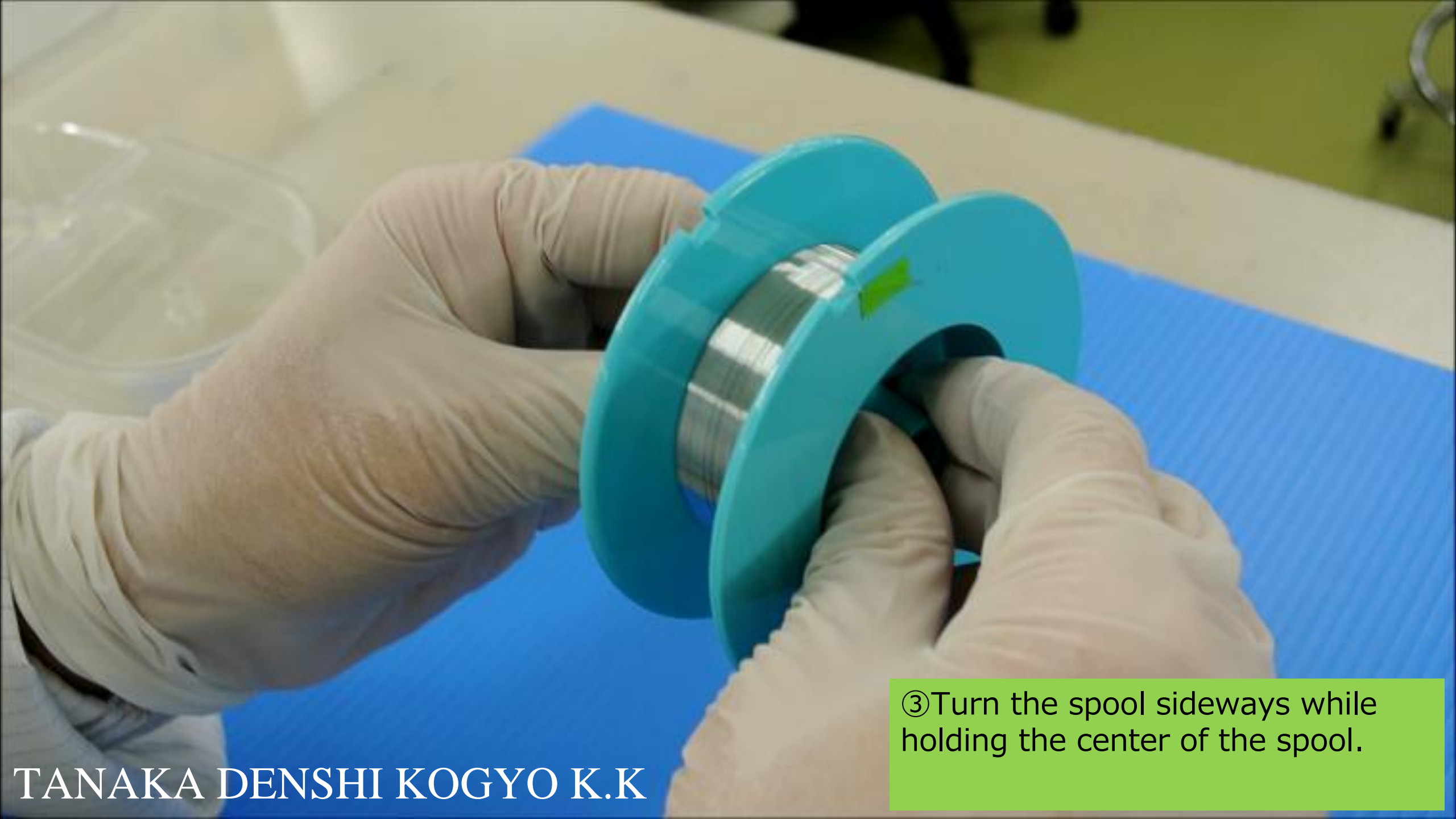
② Hold the center of the spool while pressing the bottom case and pull the spool vertically.



② Hold the center of the spool while pressing the bottom case and pull the spool vertically.



② Hold the center of the spool while pressing the bottom case and pull the spool vertically.



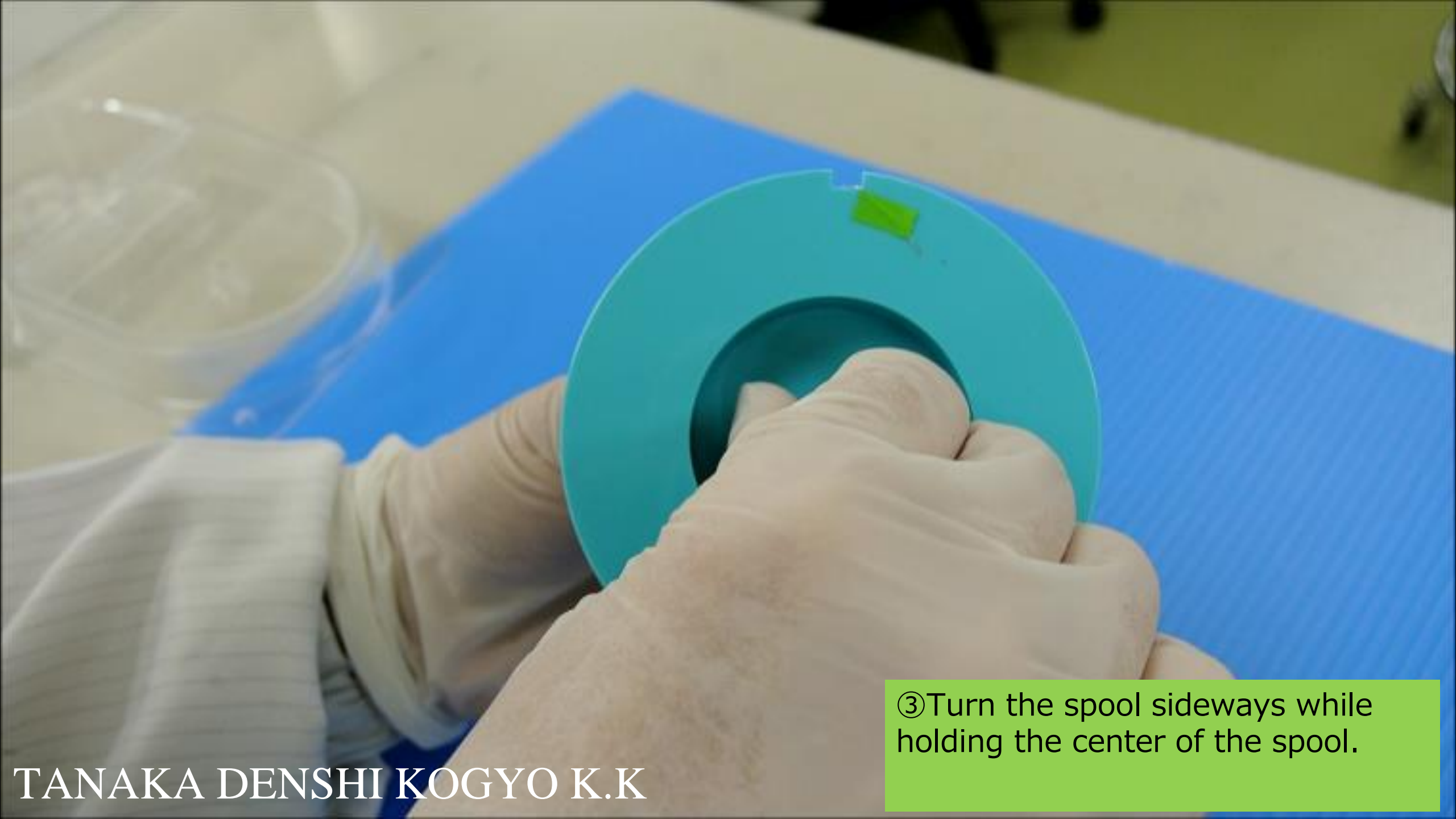
③ Turn the spool sideways while holding the center of the spool.



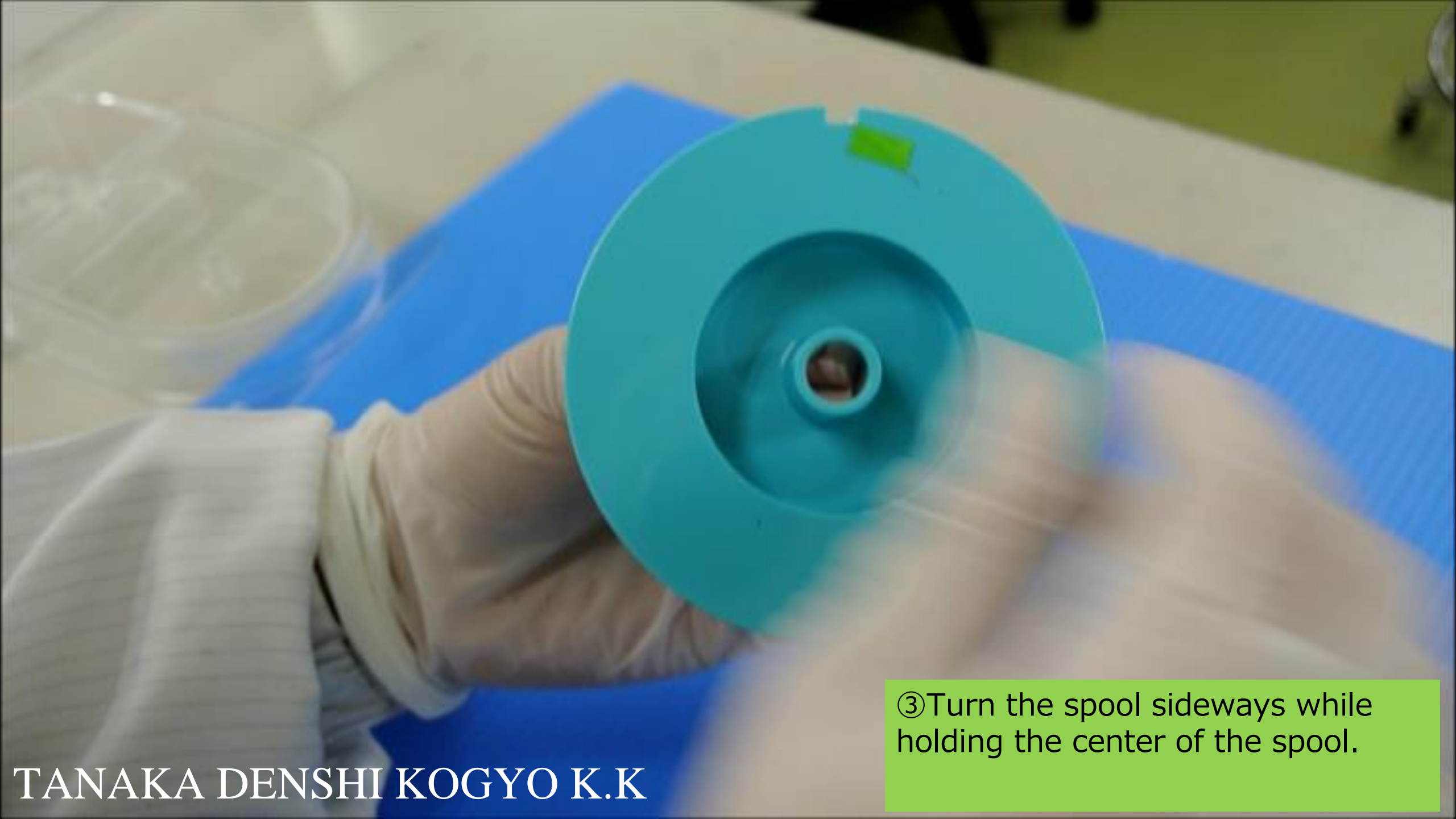
③ Turn the spool sideways while holding the center of the spool.



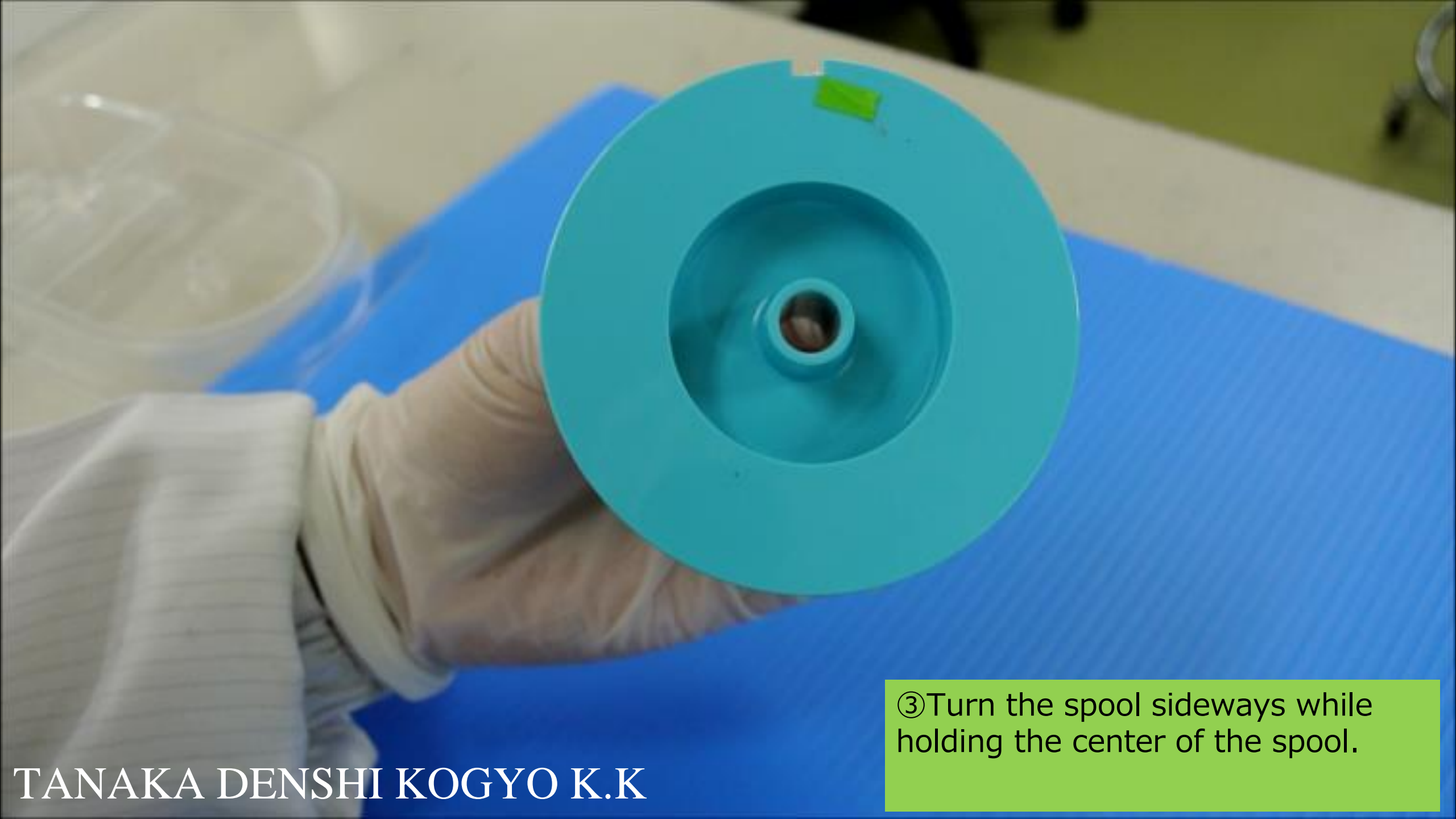
③ Turn the spool sideways while holding the center of the spool.



③ Turn the spool sideways while holding the center of the spool.

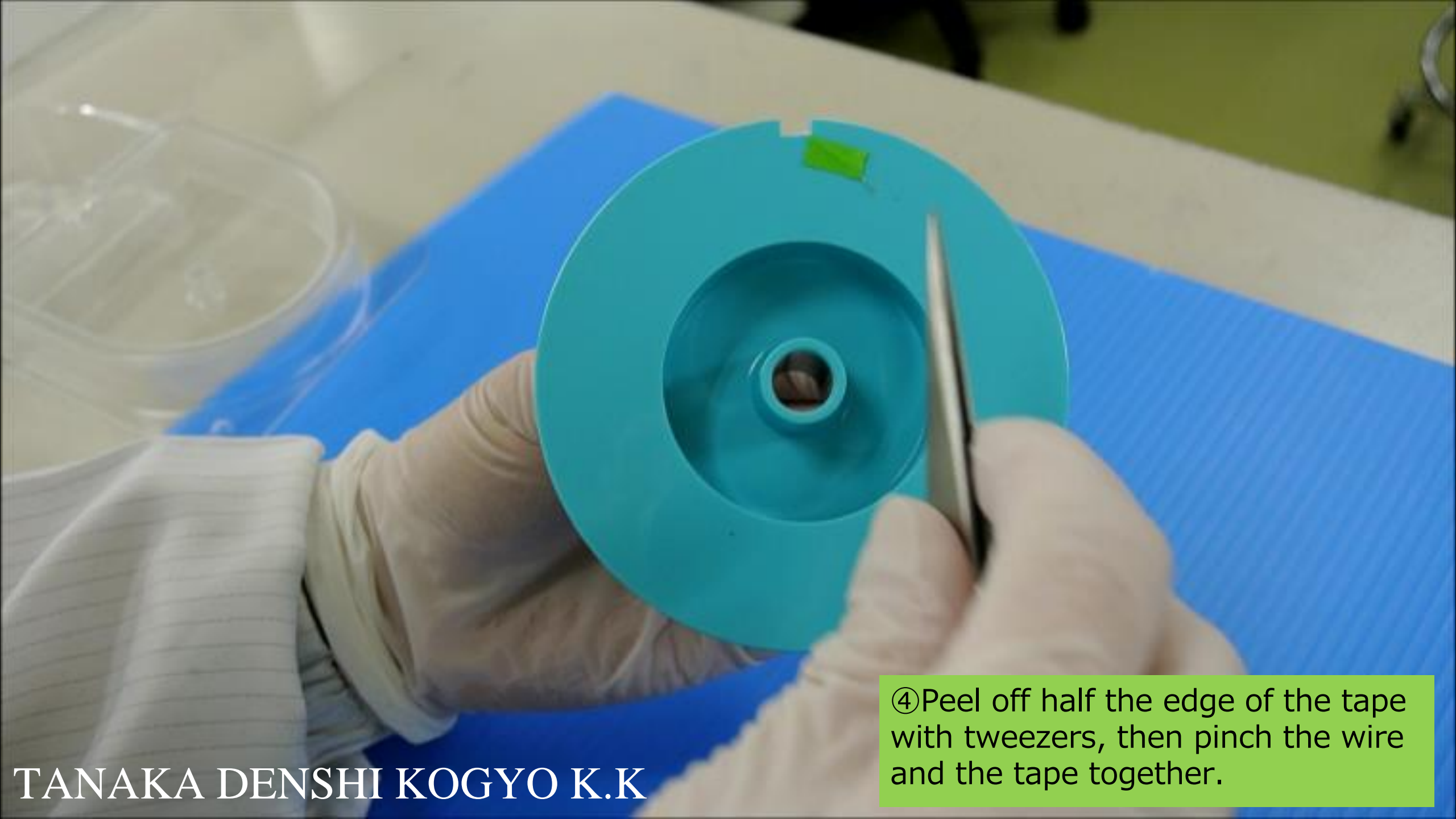


③ Turn the spool sideways while holding the center of the spool.

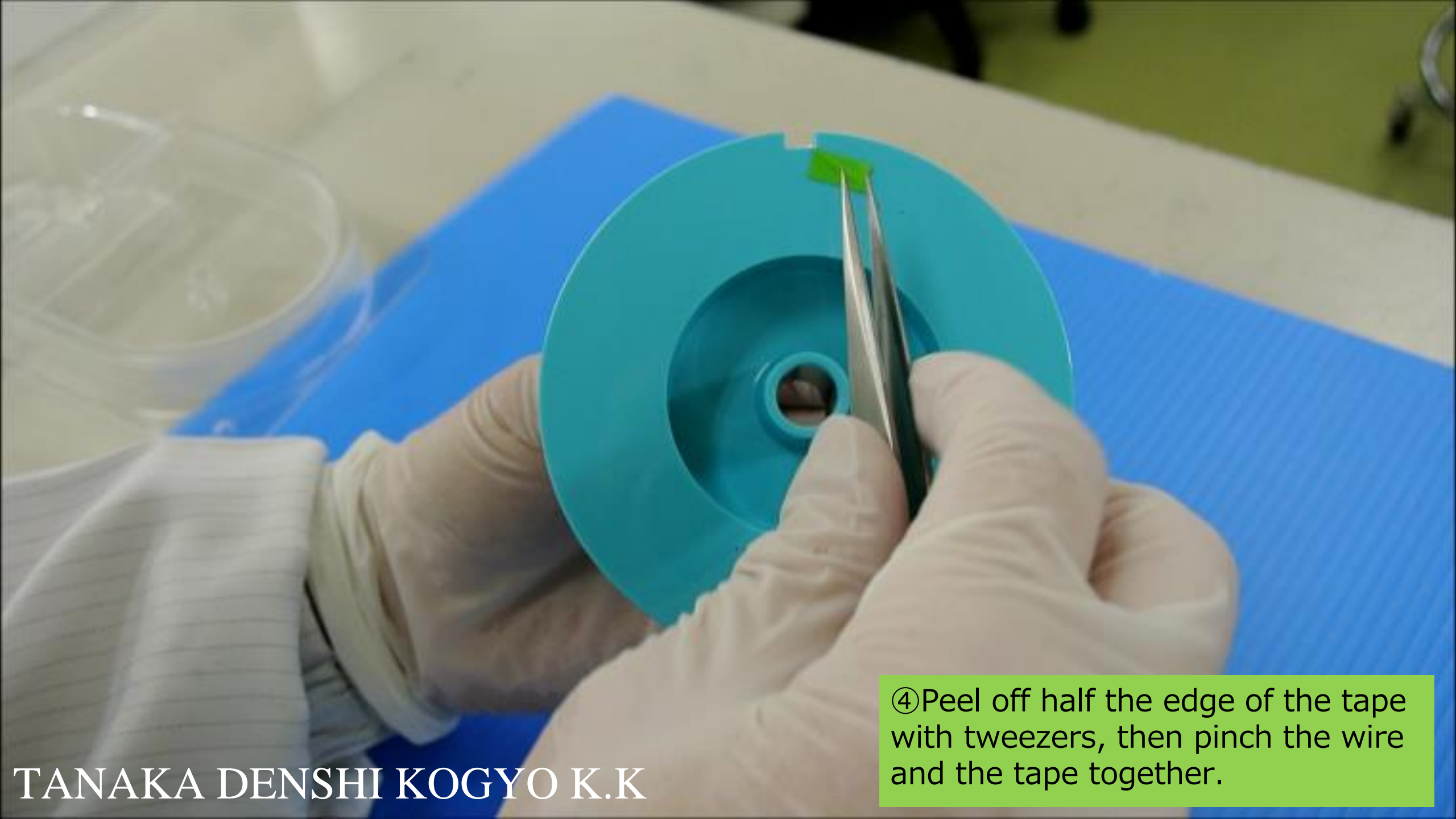


③ Turn the spool sideways while holding the center of the spool.

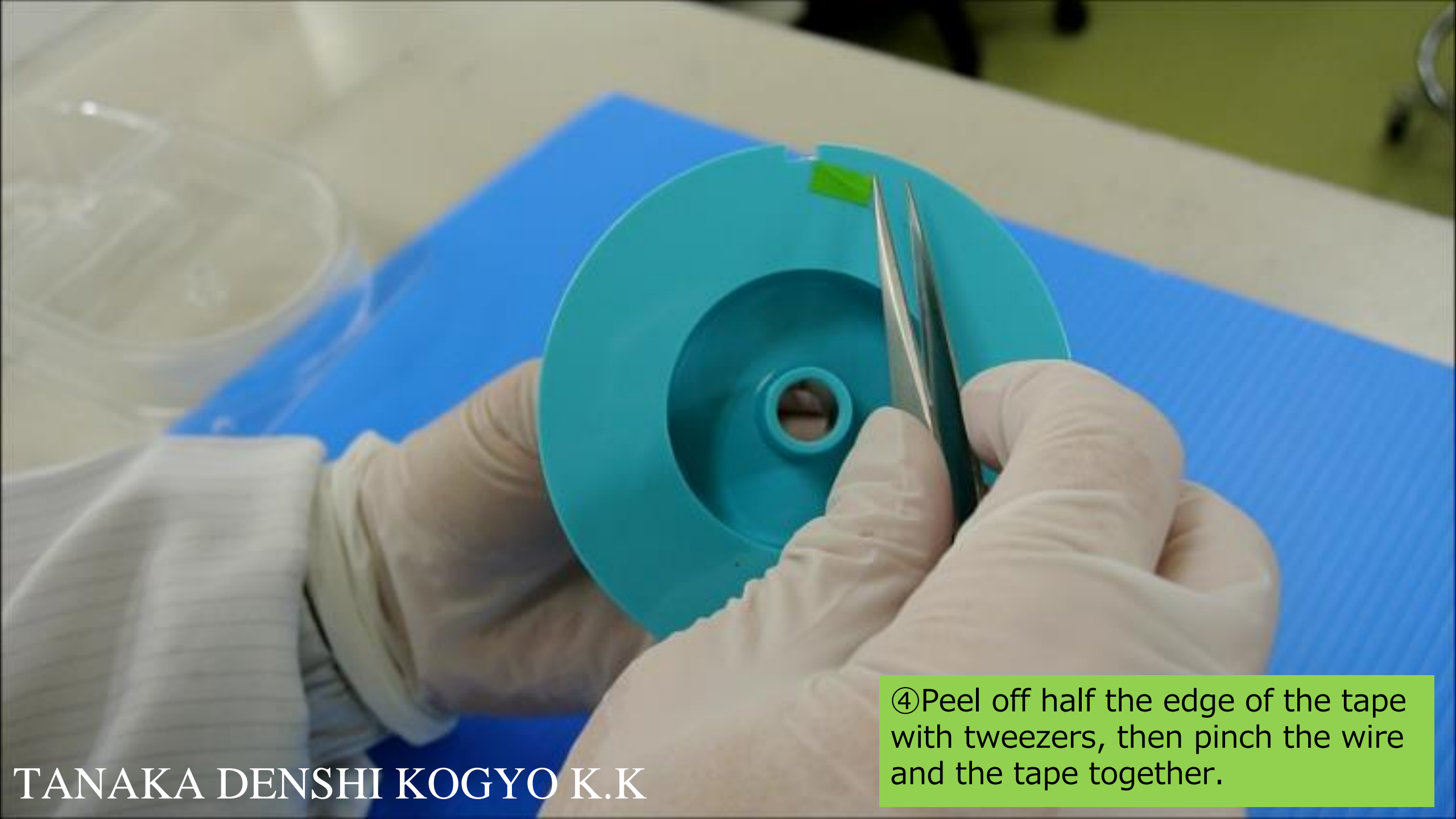
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



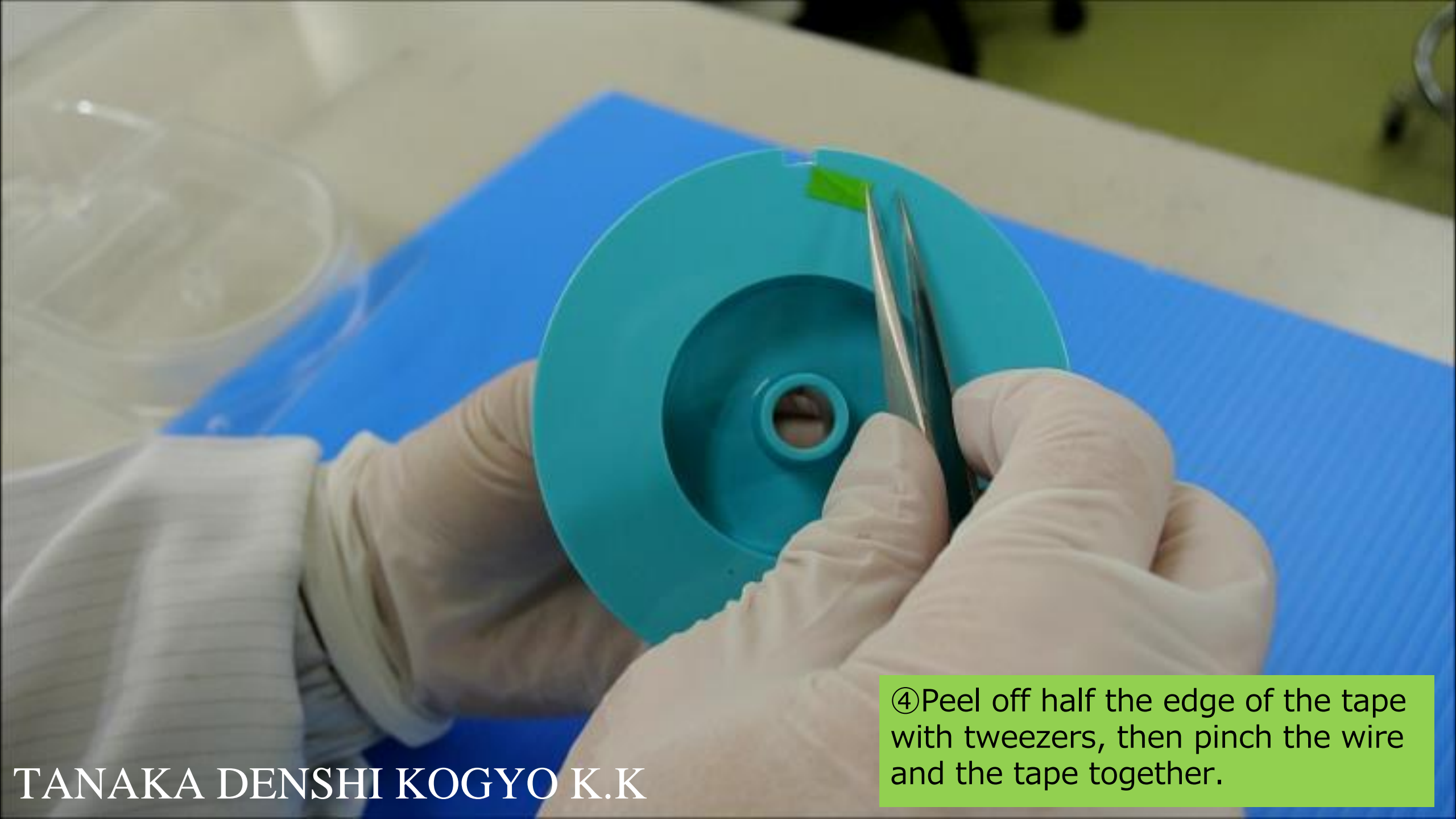
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



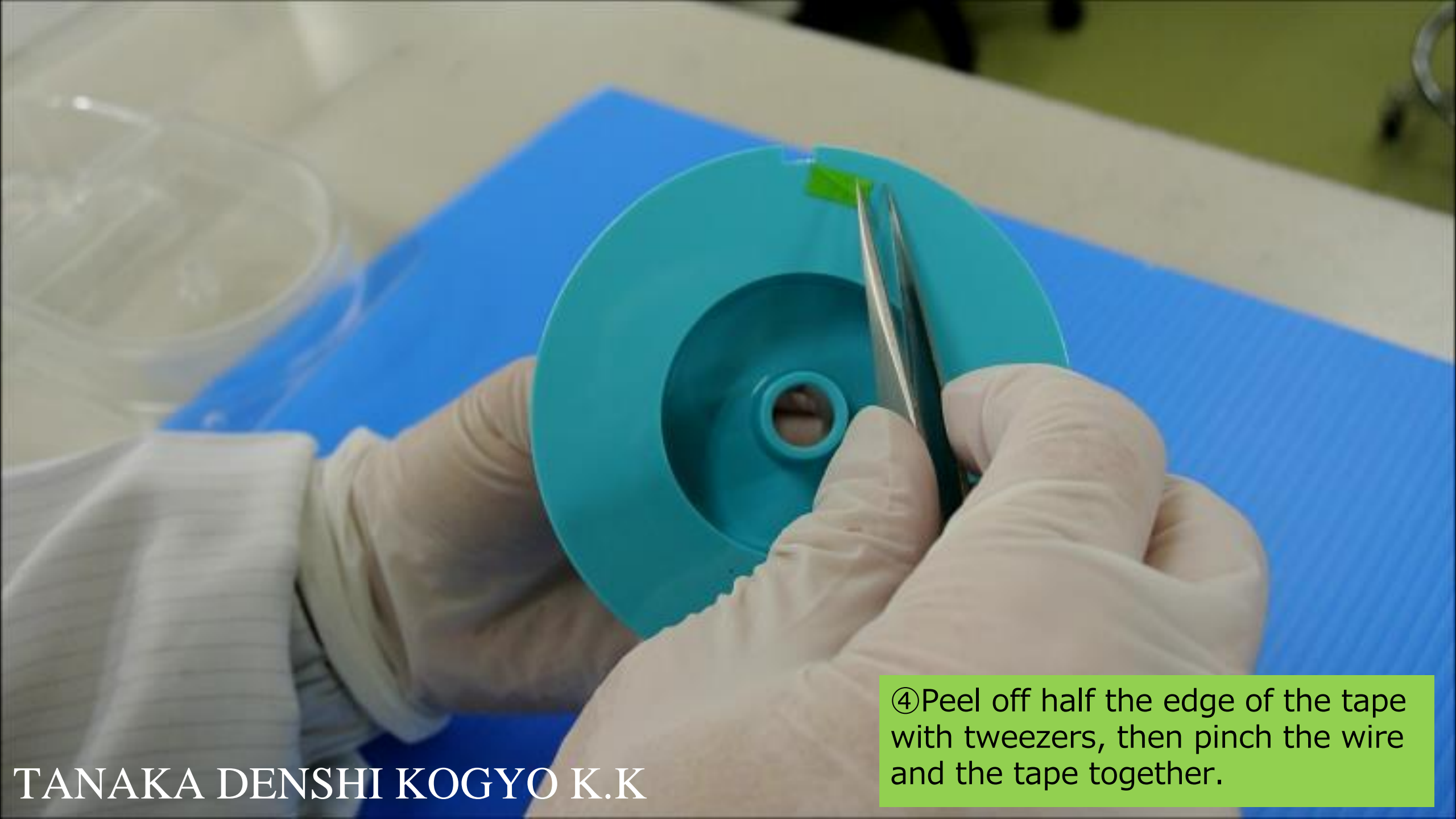
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



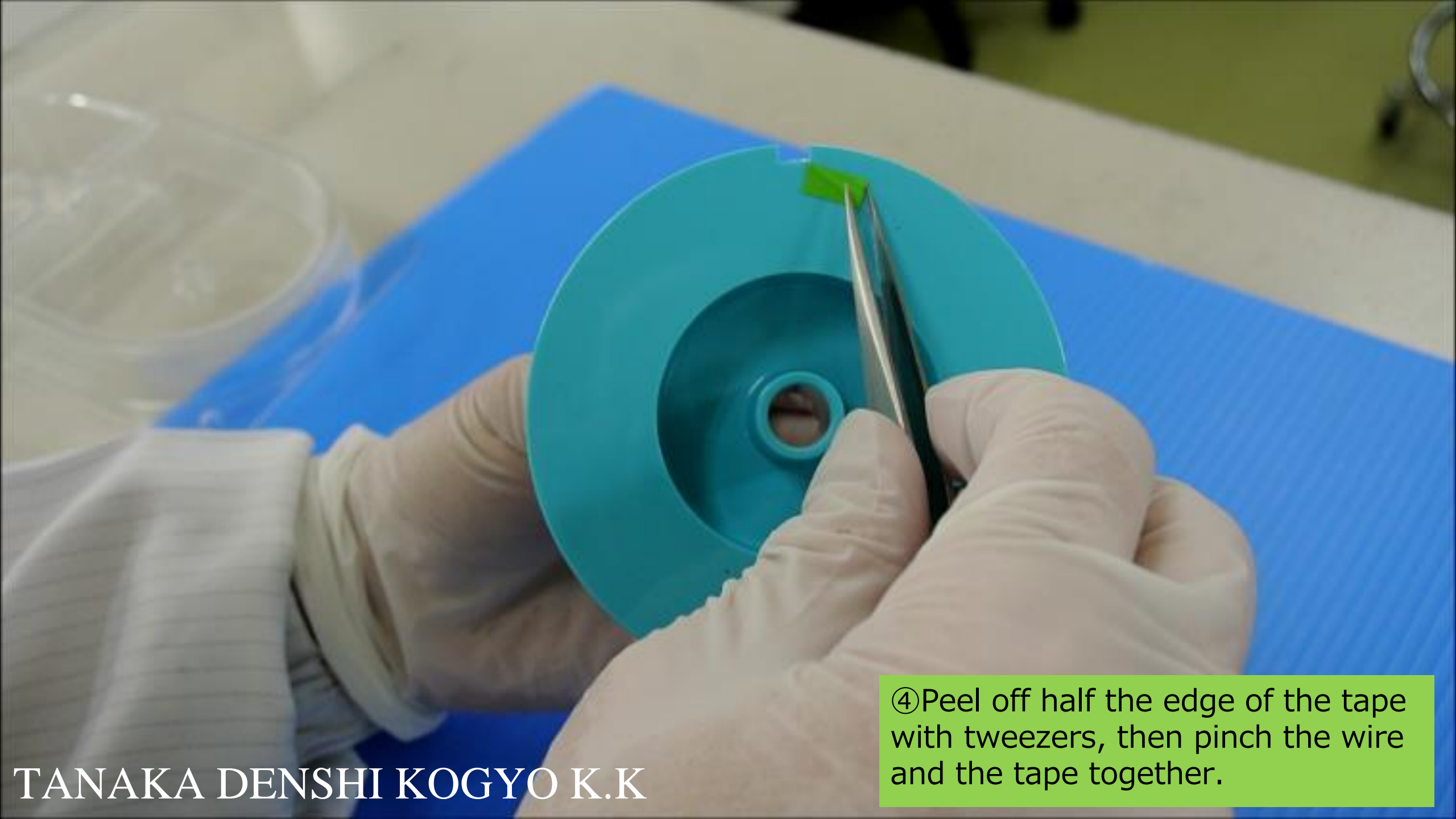
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

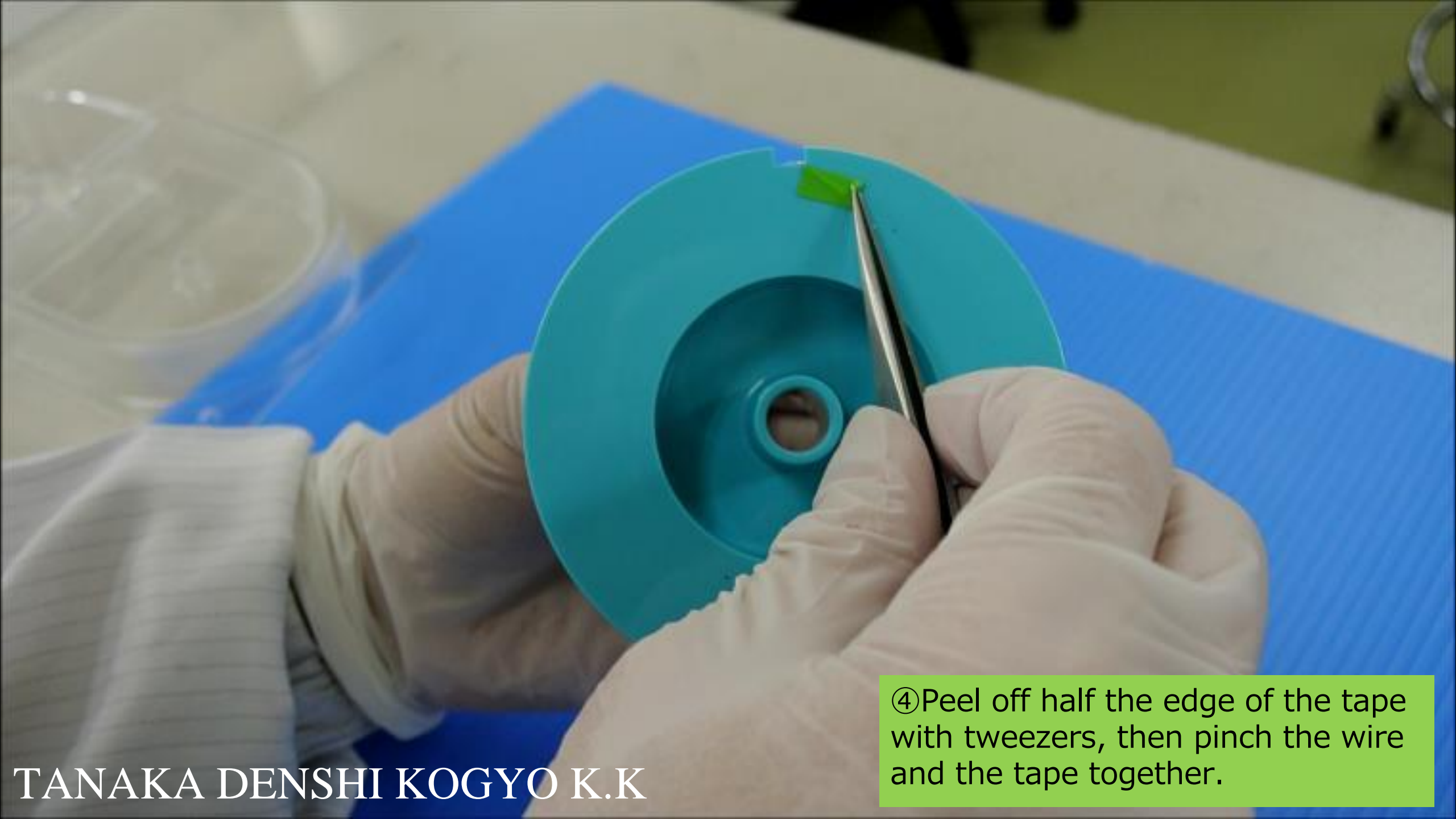


④Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



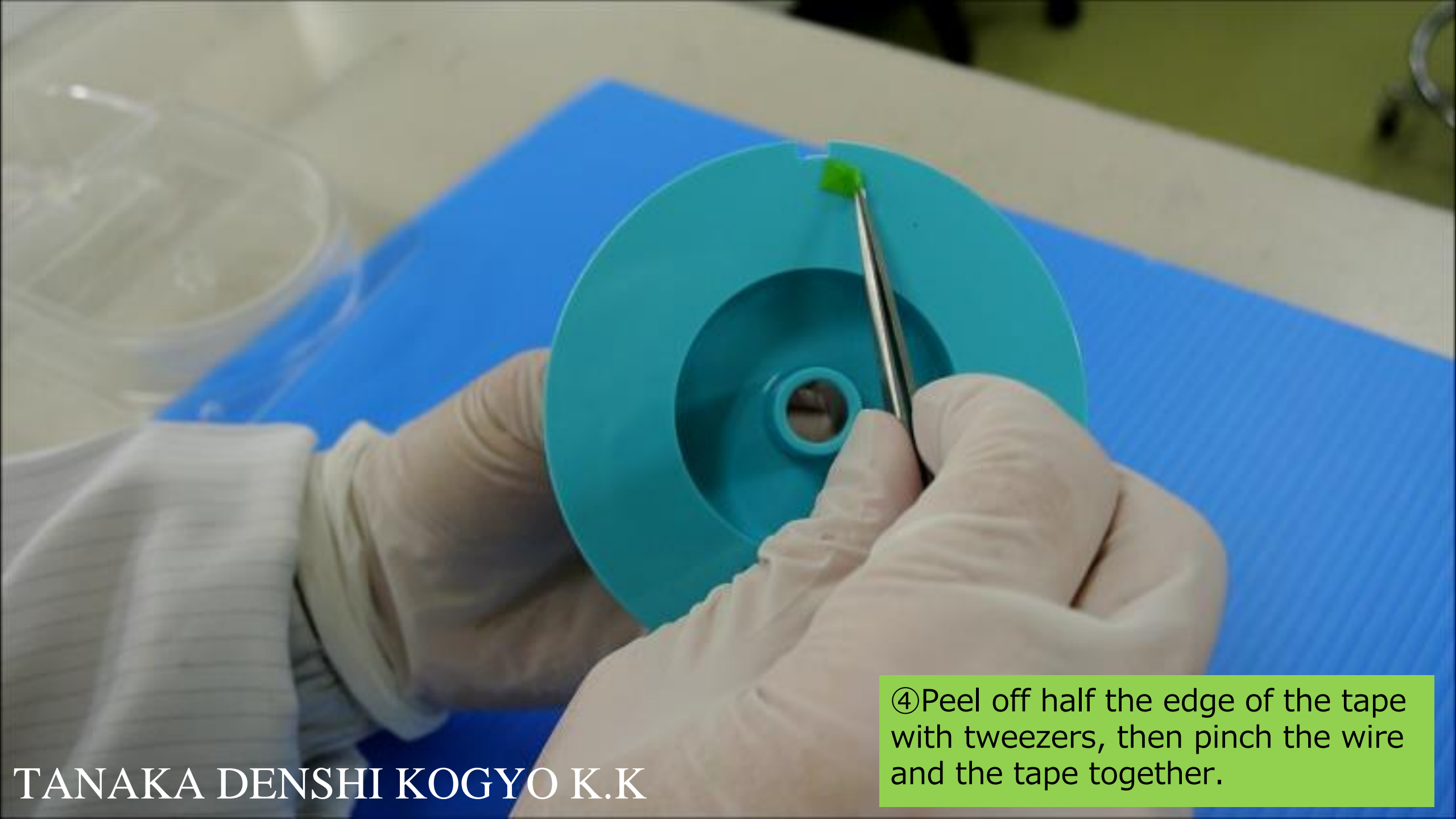
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

④Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.




④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

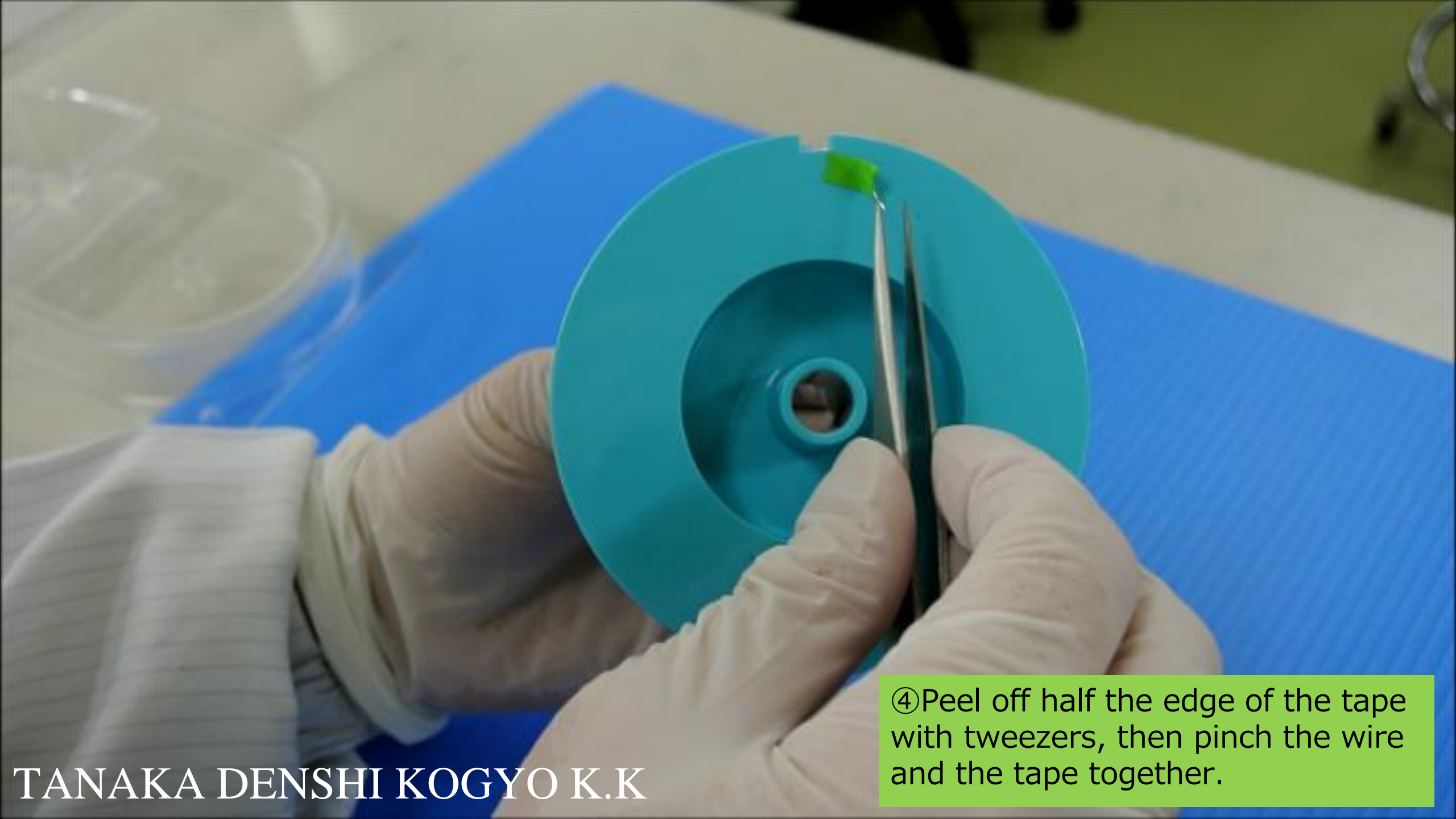
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



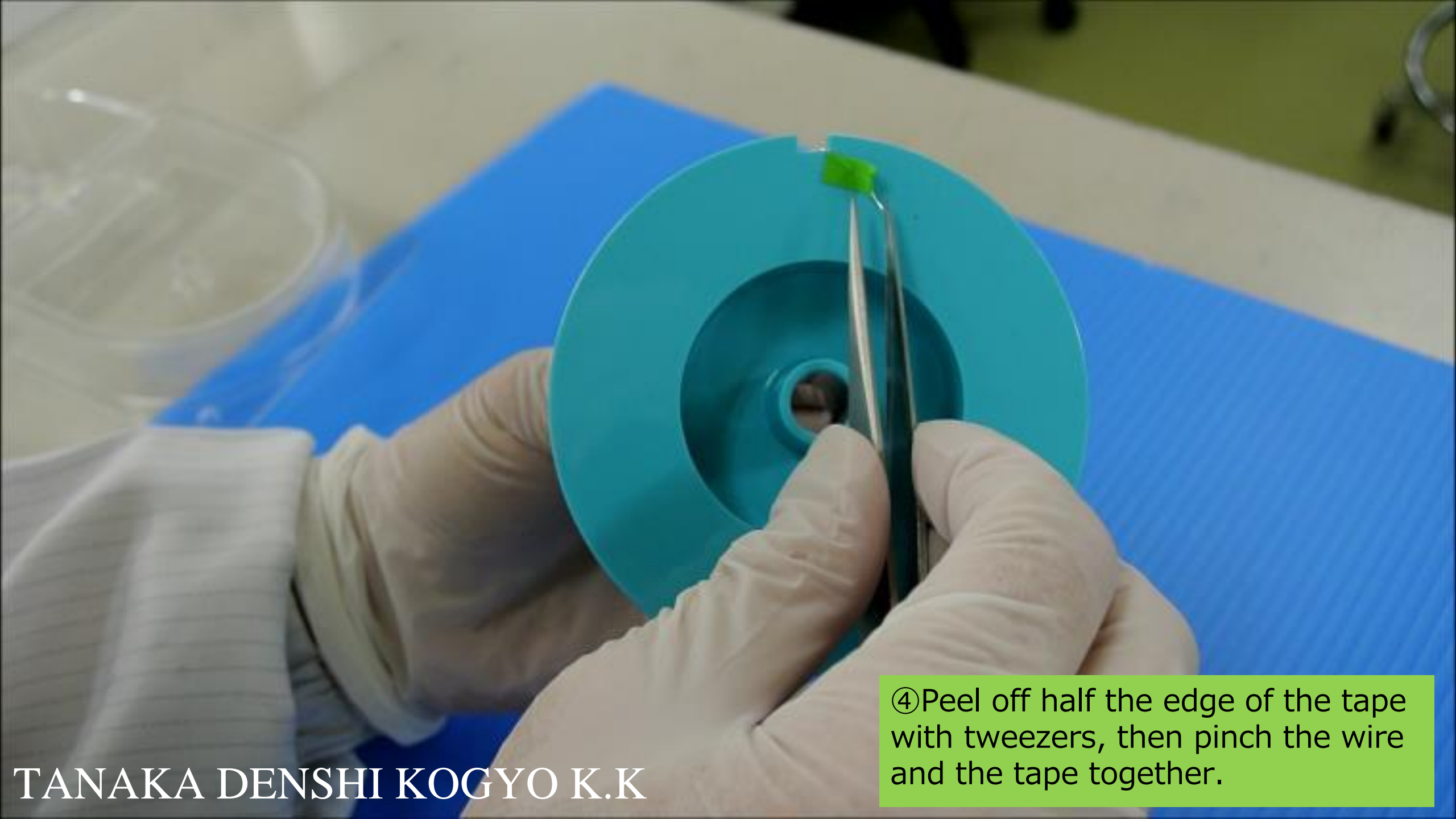
④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



④Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

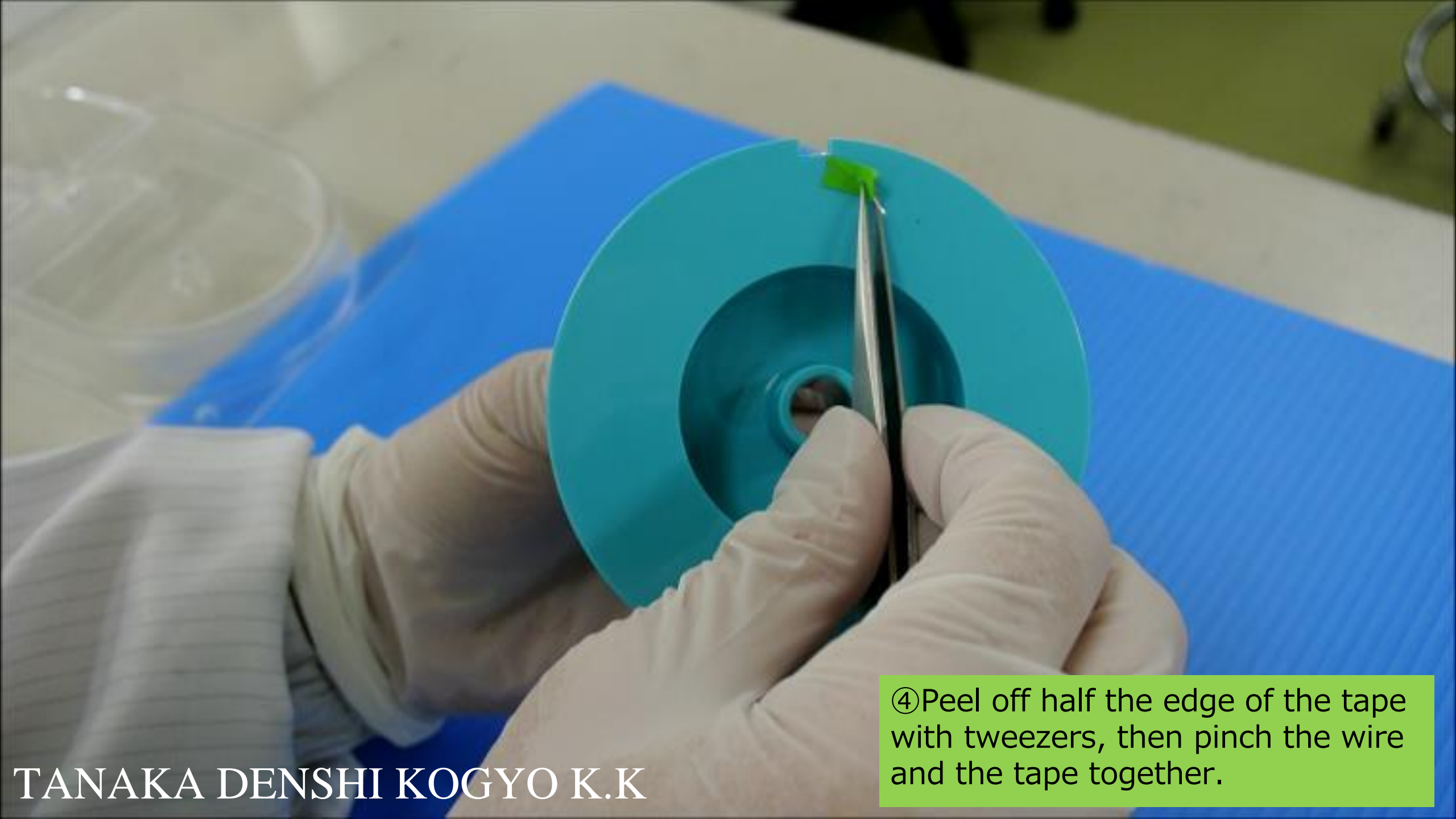


④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

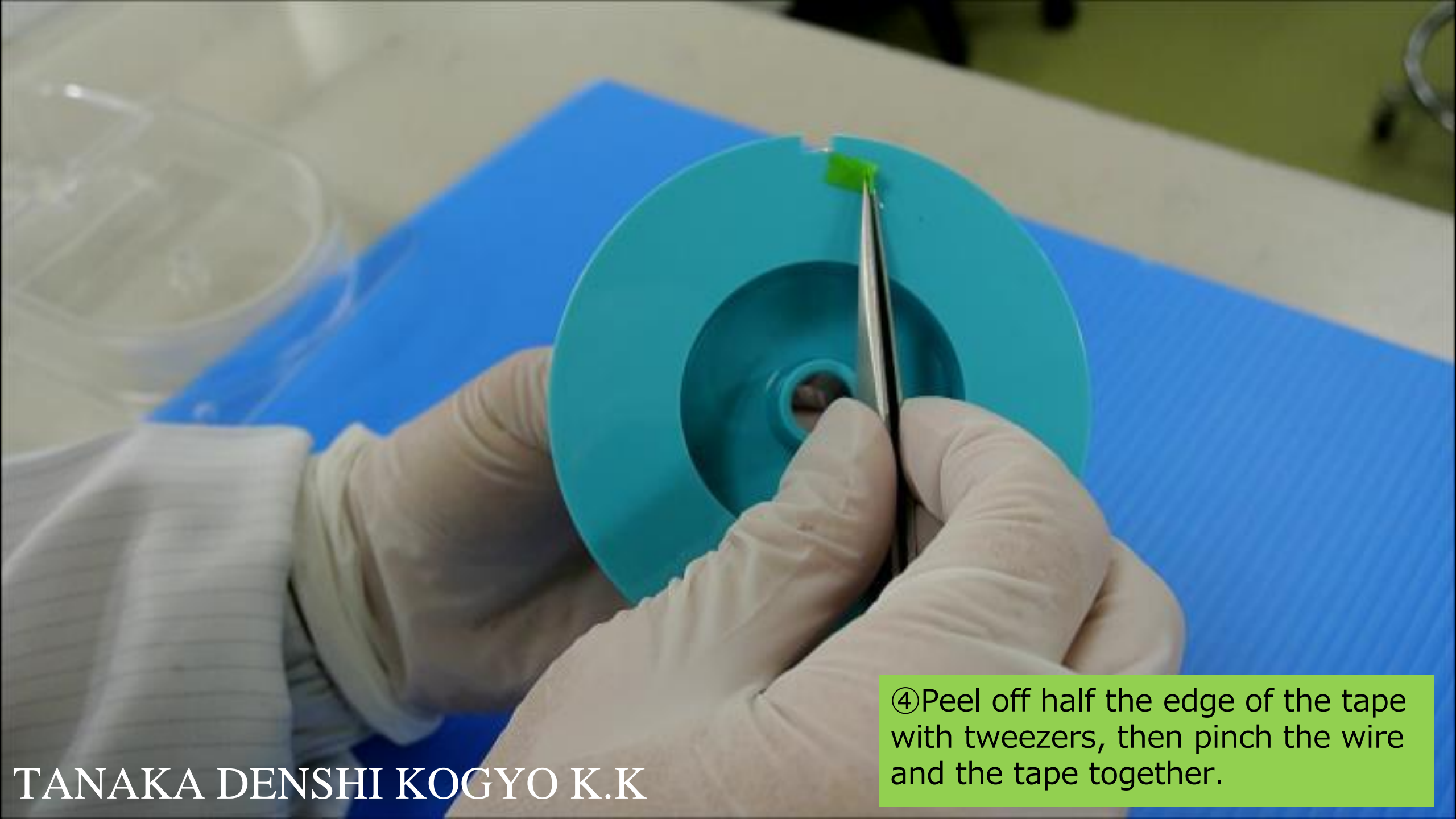


④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.



④ Peel off half the edge of the tape with tweezers, then pinch the wire and the tape together.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

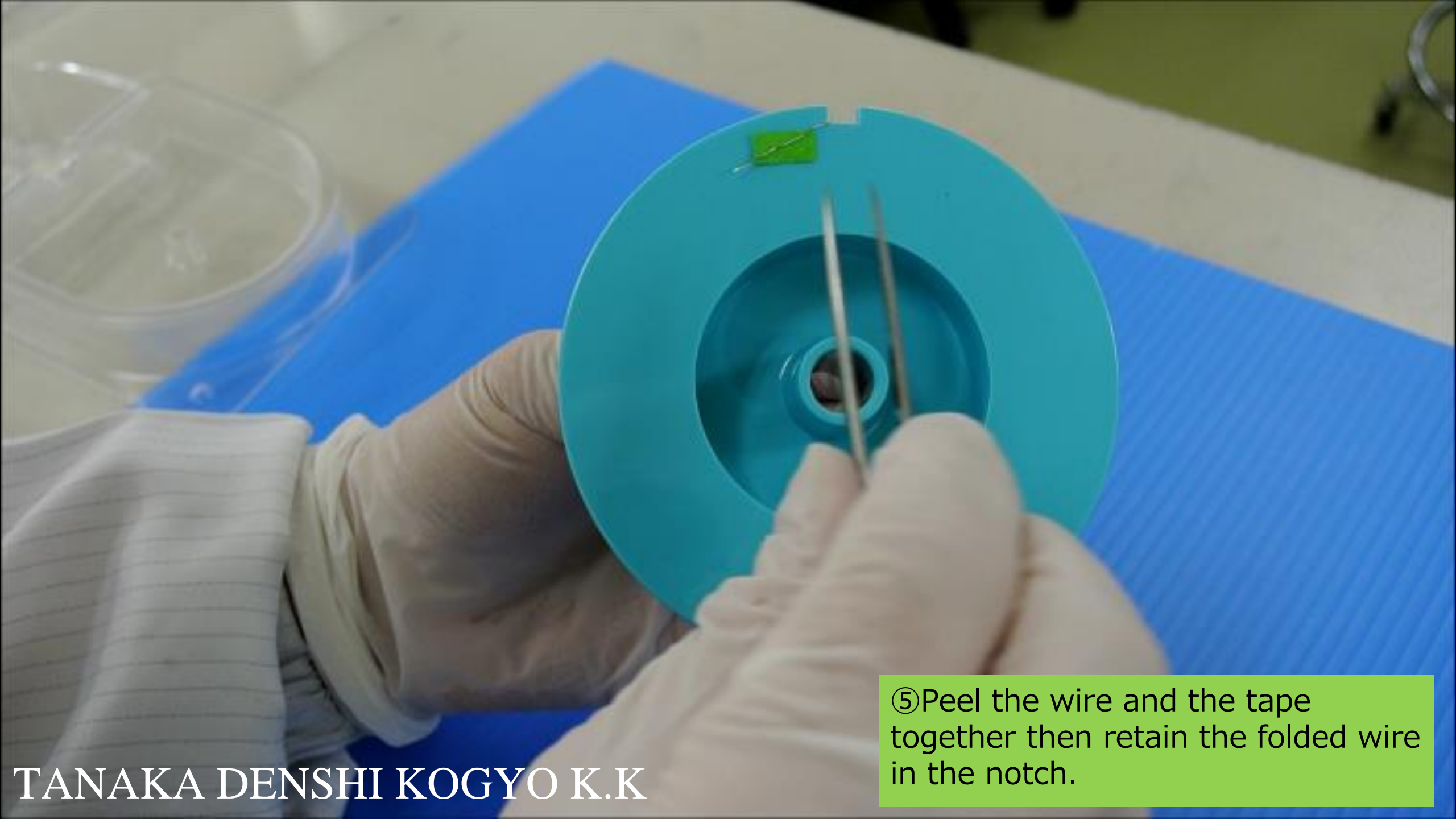
⑤ Peel the wire and the tape together then retain the folded wire in the notch.

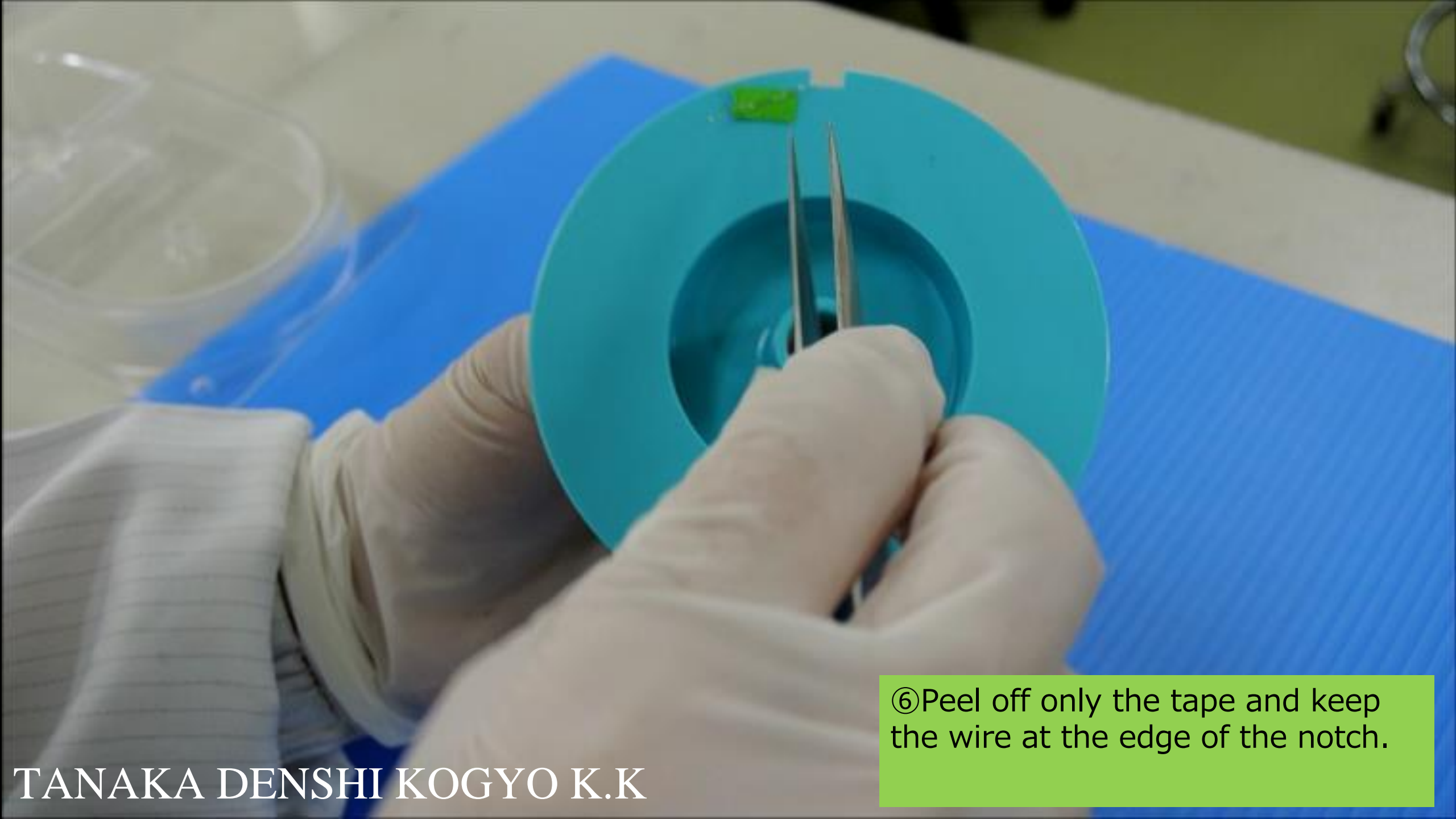
⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.

⑤ Peel the wire and the tape together then retain the folded wire in the notch.





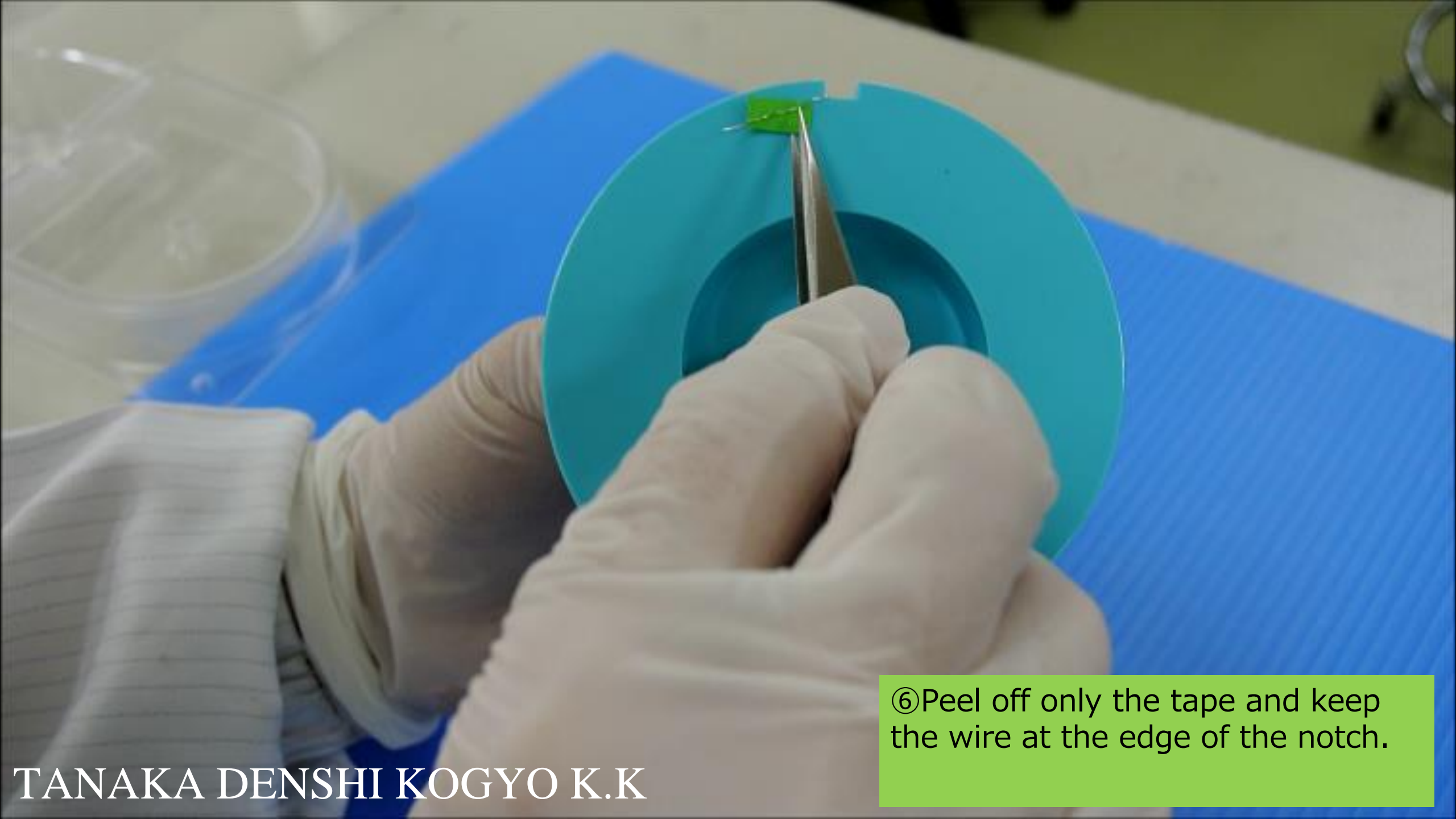
⑥ Peel off only the tape and keep the wire at the edge of the notch.



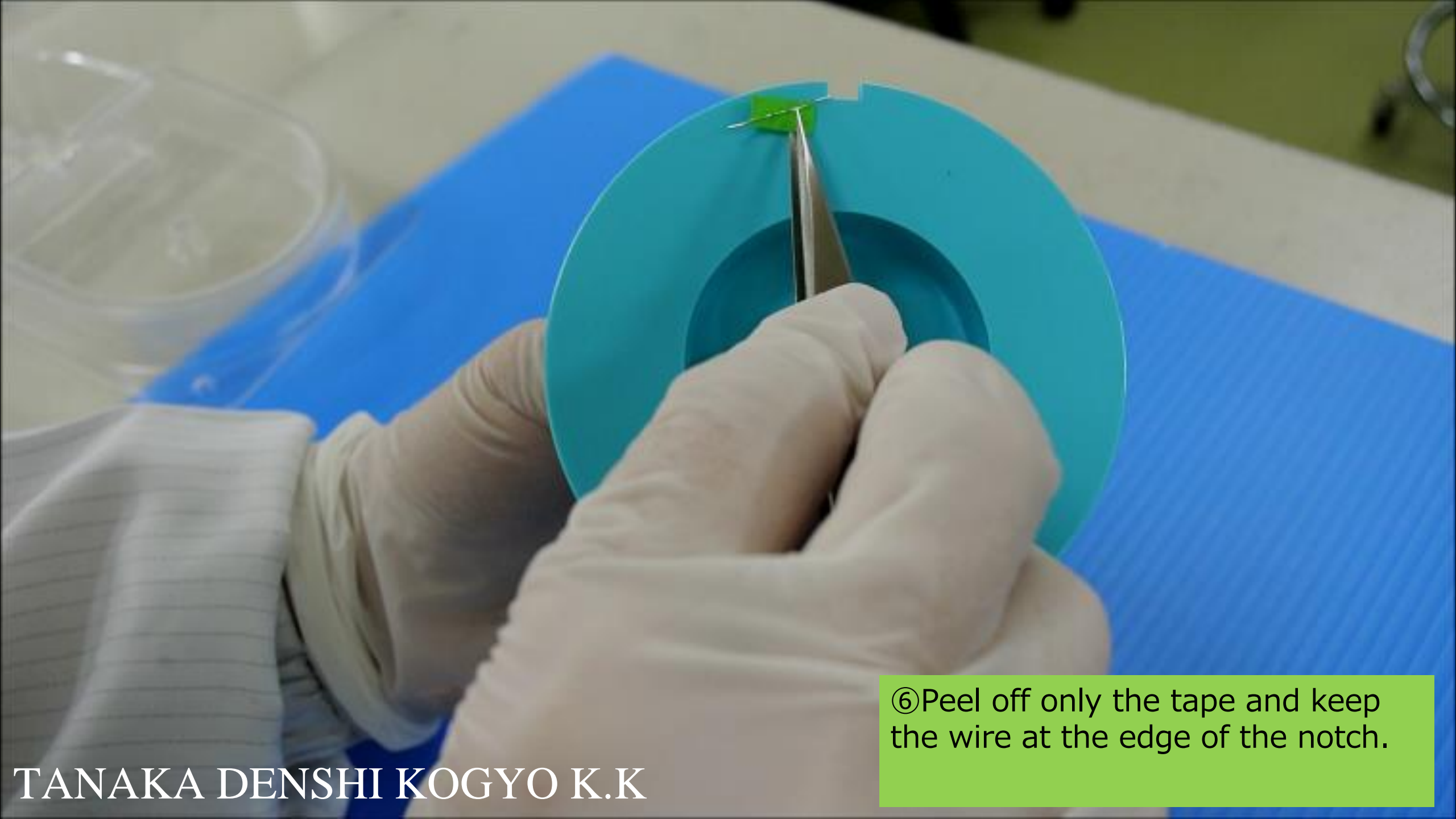
⑥ Peel off only the tape and keep the wire at the edge of the notch.



⑥ Peel off only the tape and keep the wire at the edge of the notch.



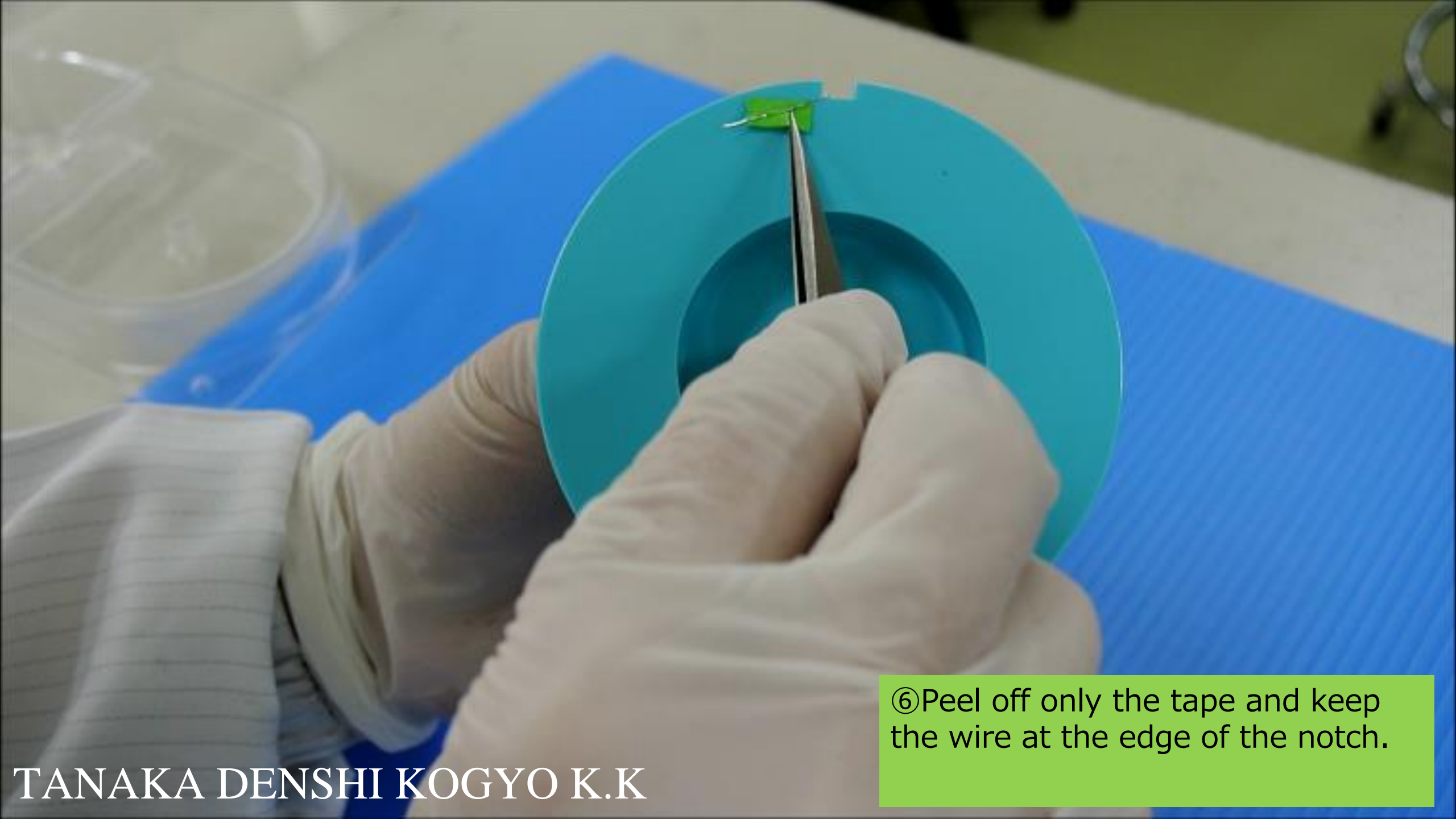
⑥ Peel off only the tape and keep the wire at the edge of the notch.



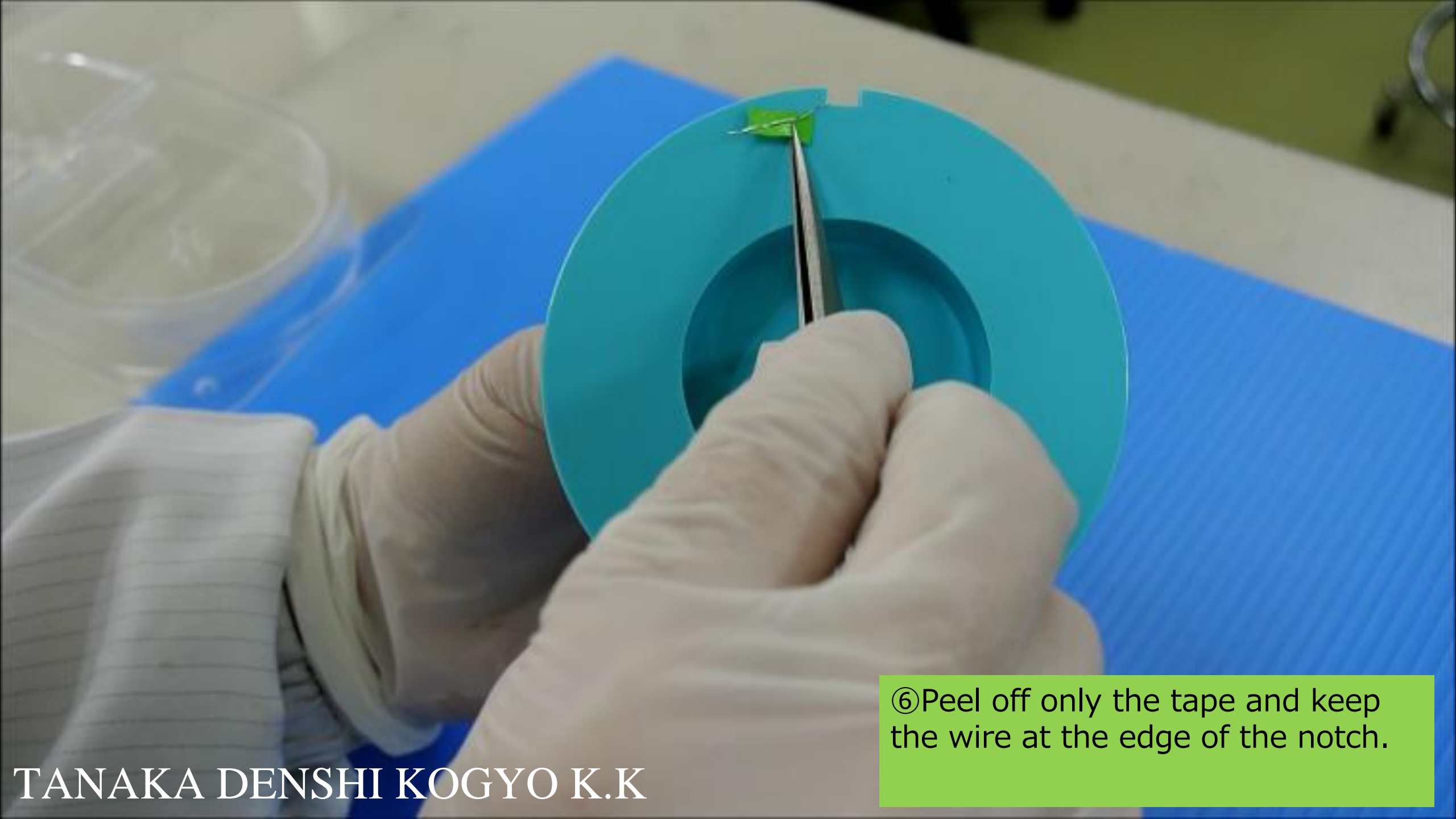
⑥ Peel off only the tape and keep the wire at the edge of the notch.



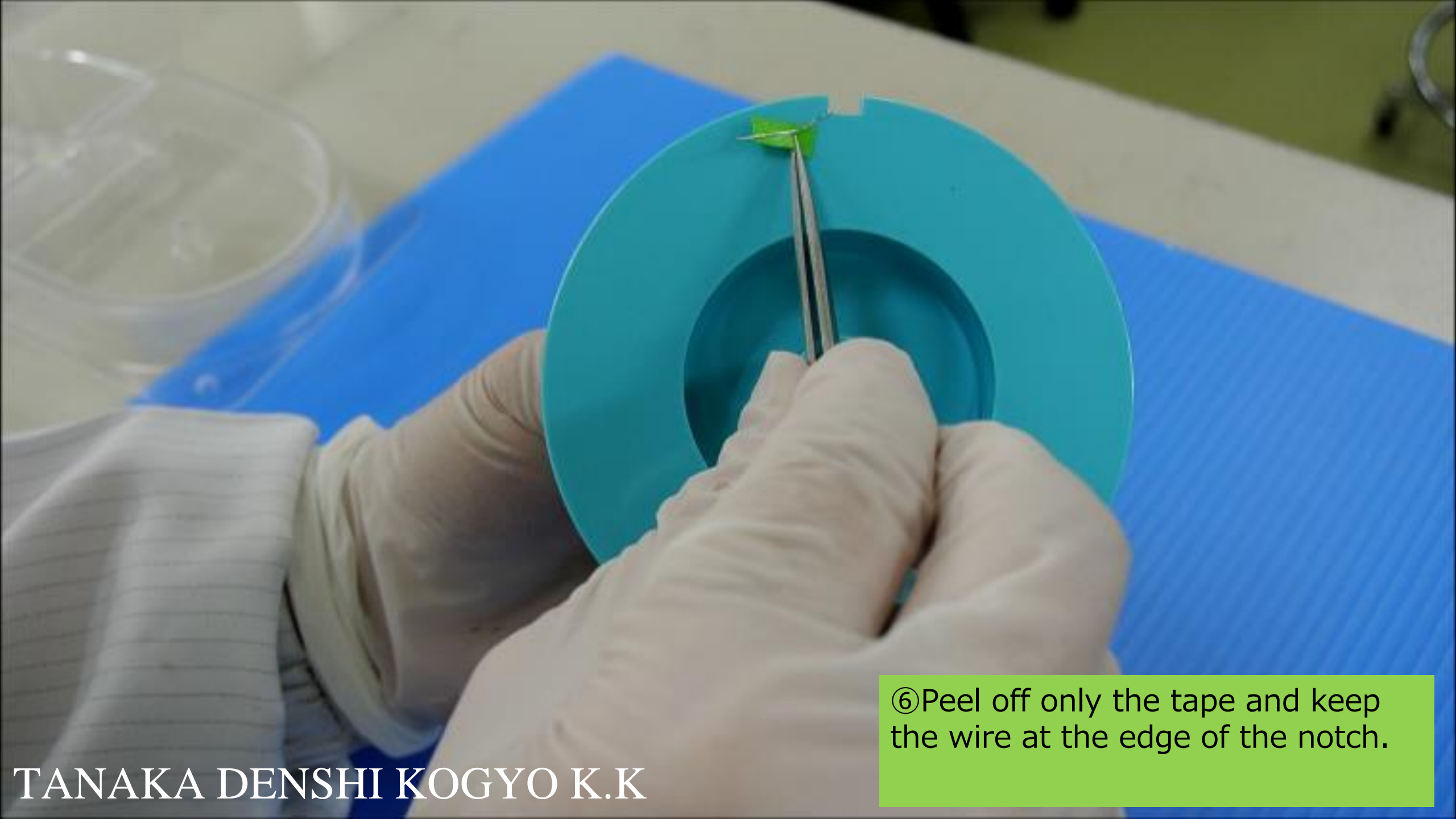
⑥ Peel off only the tape and keep the wire at the edge of the notch.



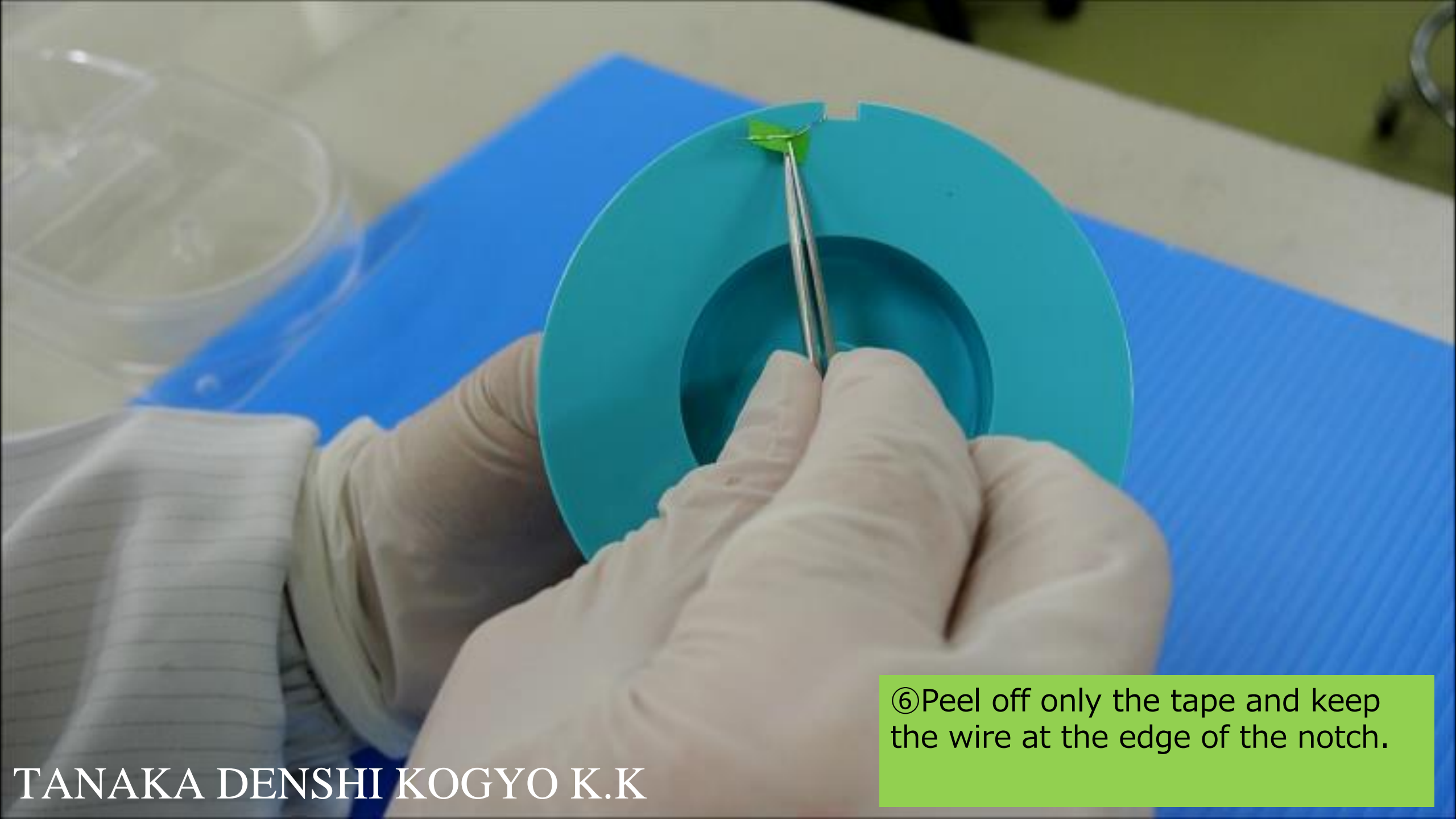
⑥ Peel off only the tape and keep the wire at the edge of the notch.



⑥ Peel off only the tape and keep the wire at the edge of the notch.



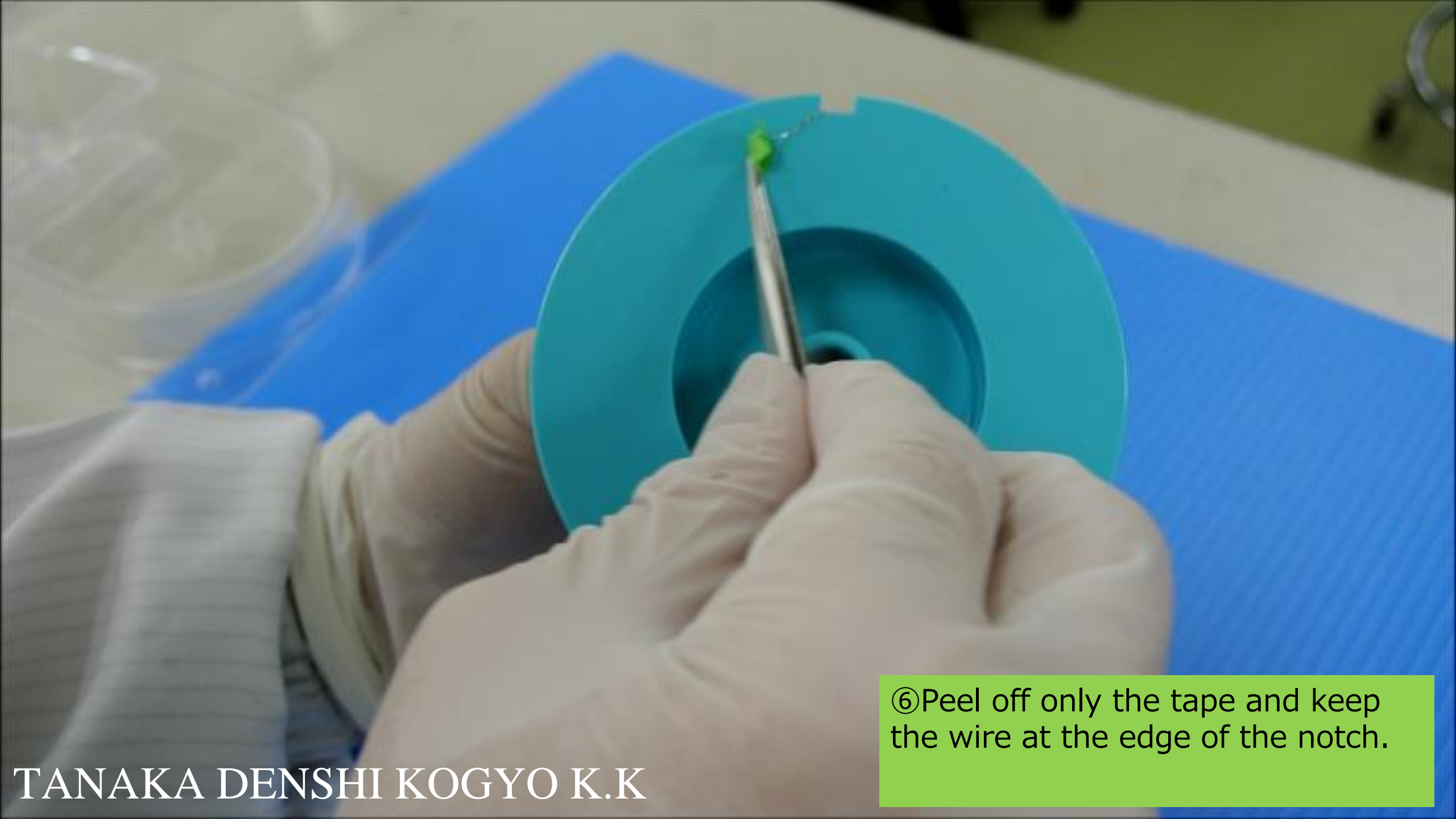
⑥ Peel off only the tape and keep the wire at the edge of the notch.



⑥ Peel off only the tape and keep the wire at the edge of the notch.



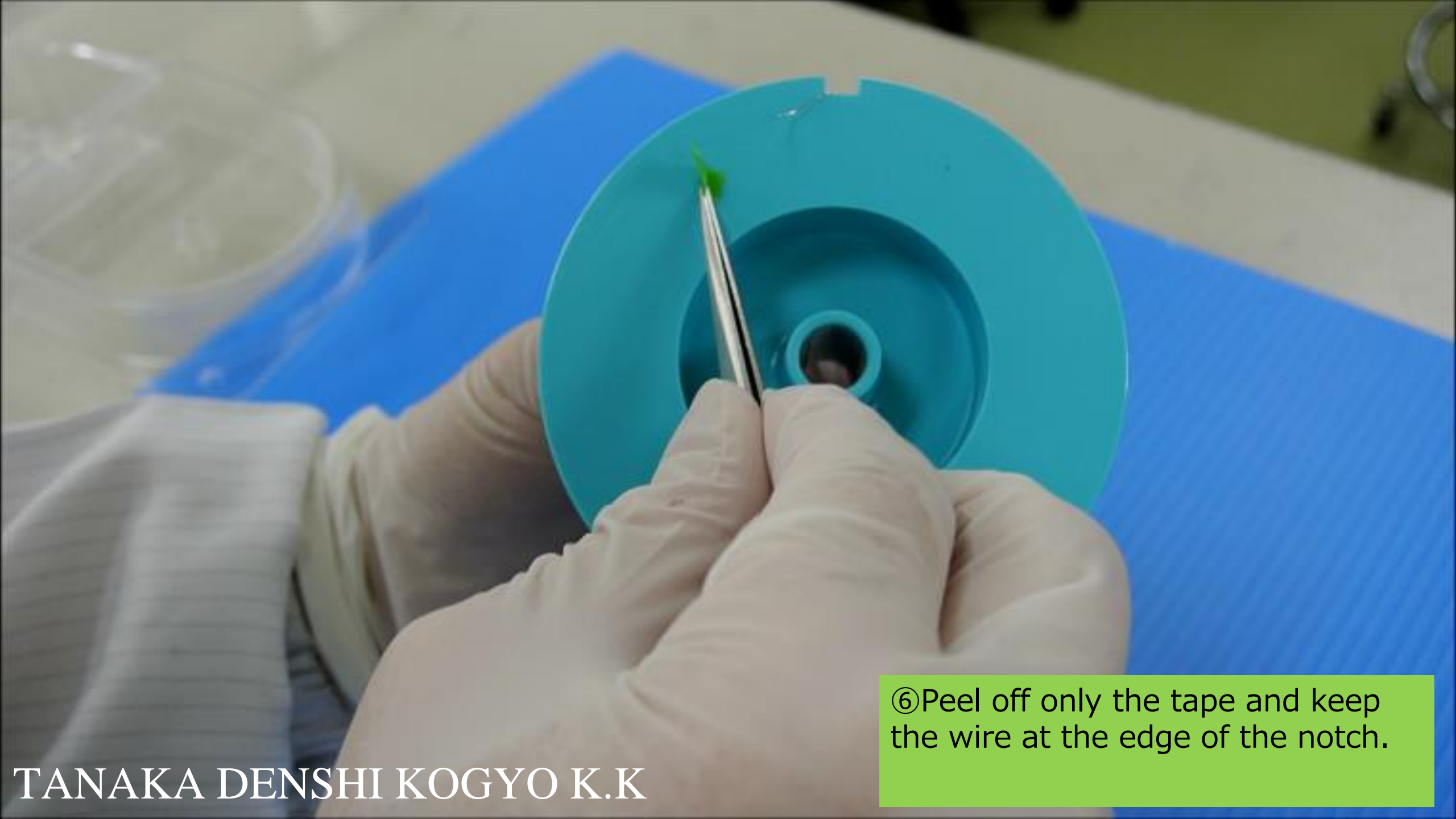
⑥ Peel off only the tape and keep the wire at the edge of the notch.



⑥ Peel off only the tape and keep the wire at the edge of the notch.



⑥ Peel off only the tape and keep the wire at the edge of the notch.



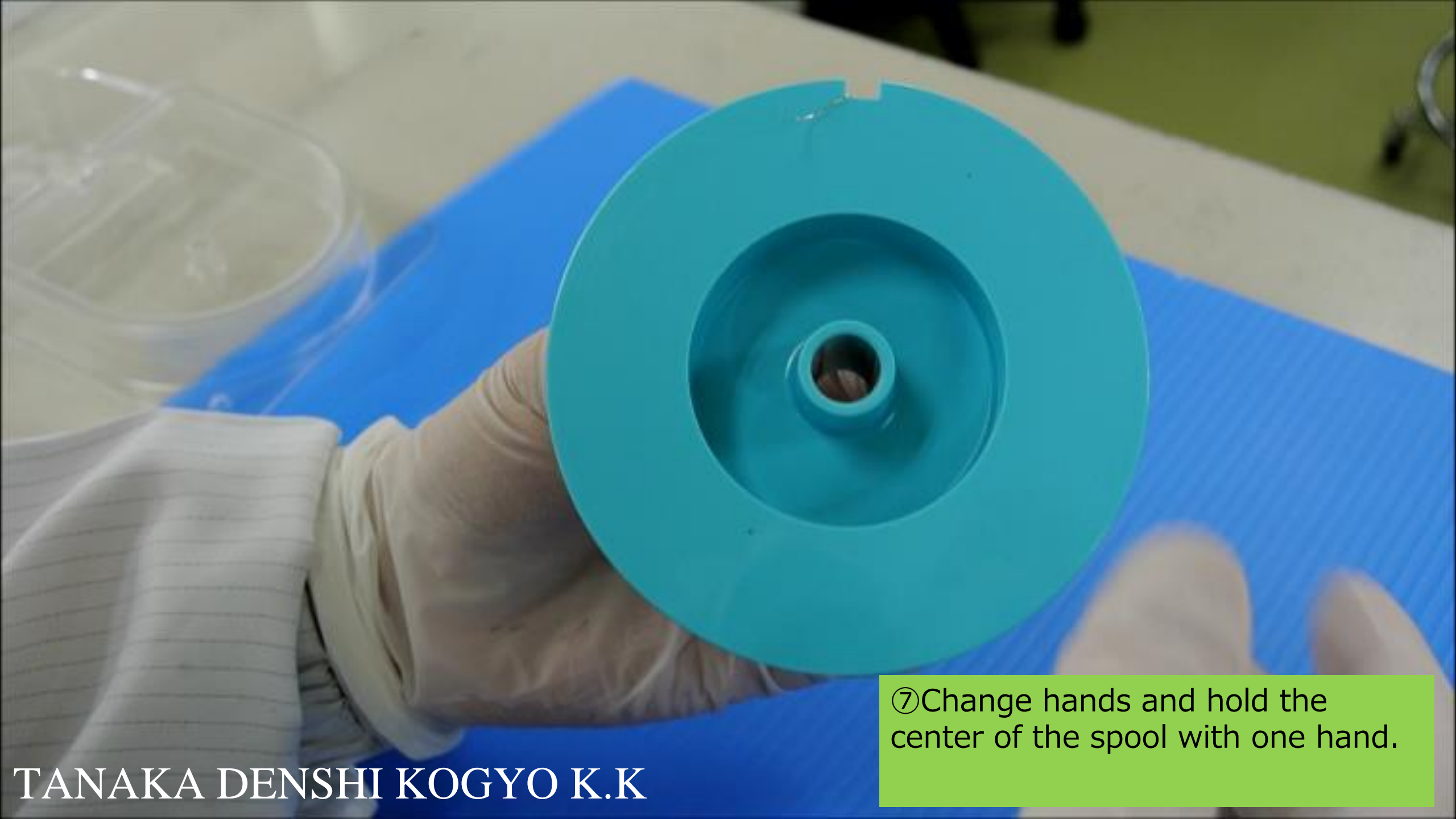
⑥ Peel off only the tape and keep the wire at the edge of the notch.



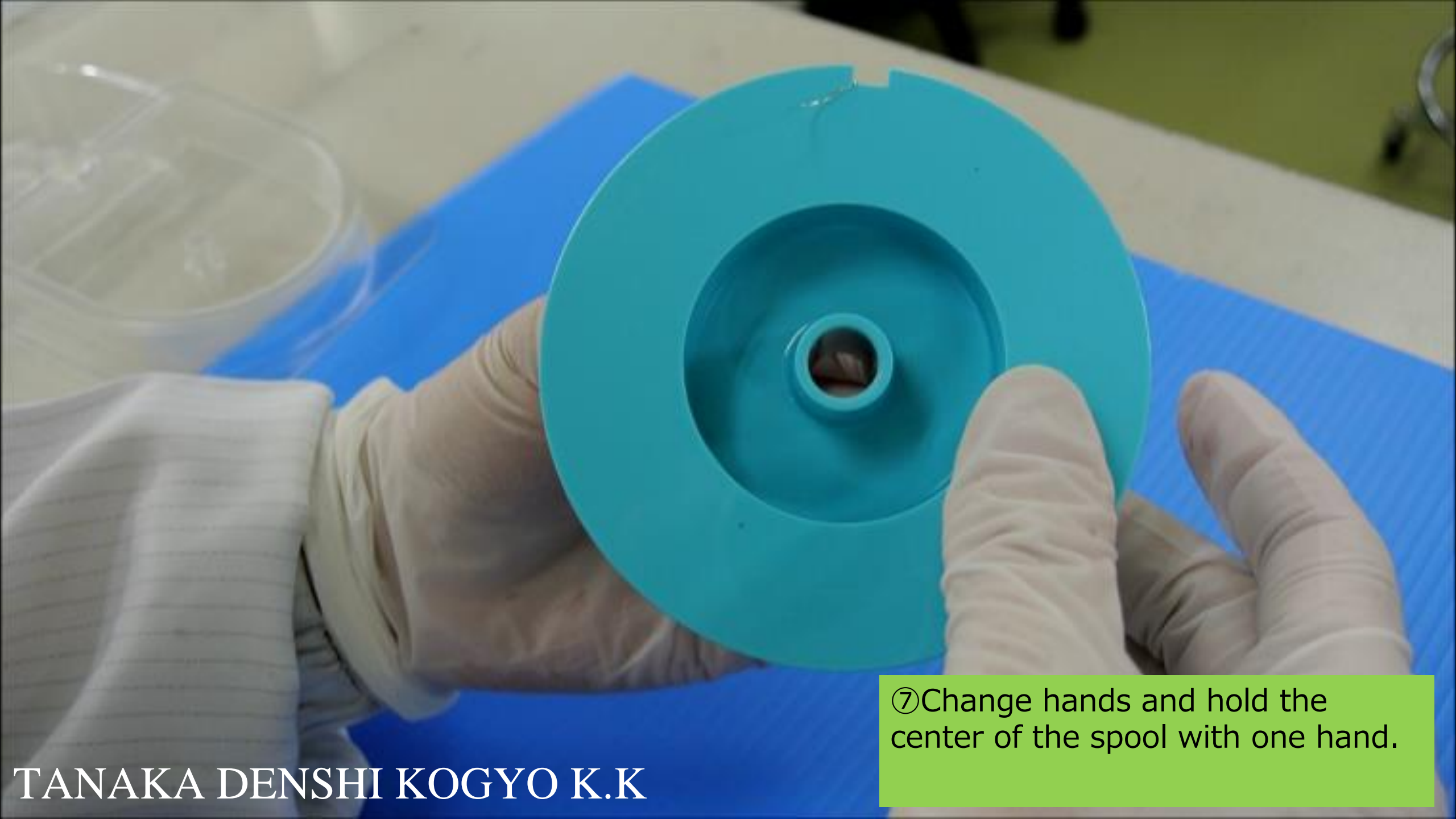
⑥ Peel off only the tape and keep the wire at the edge of the notch.



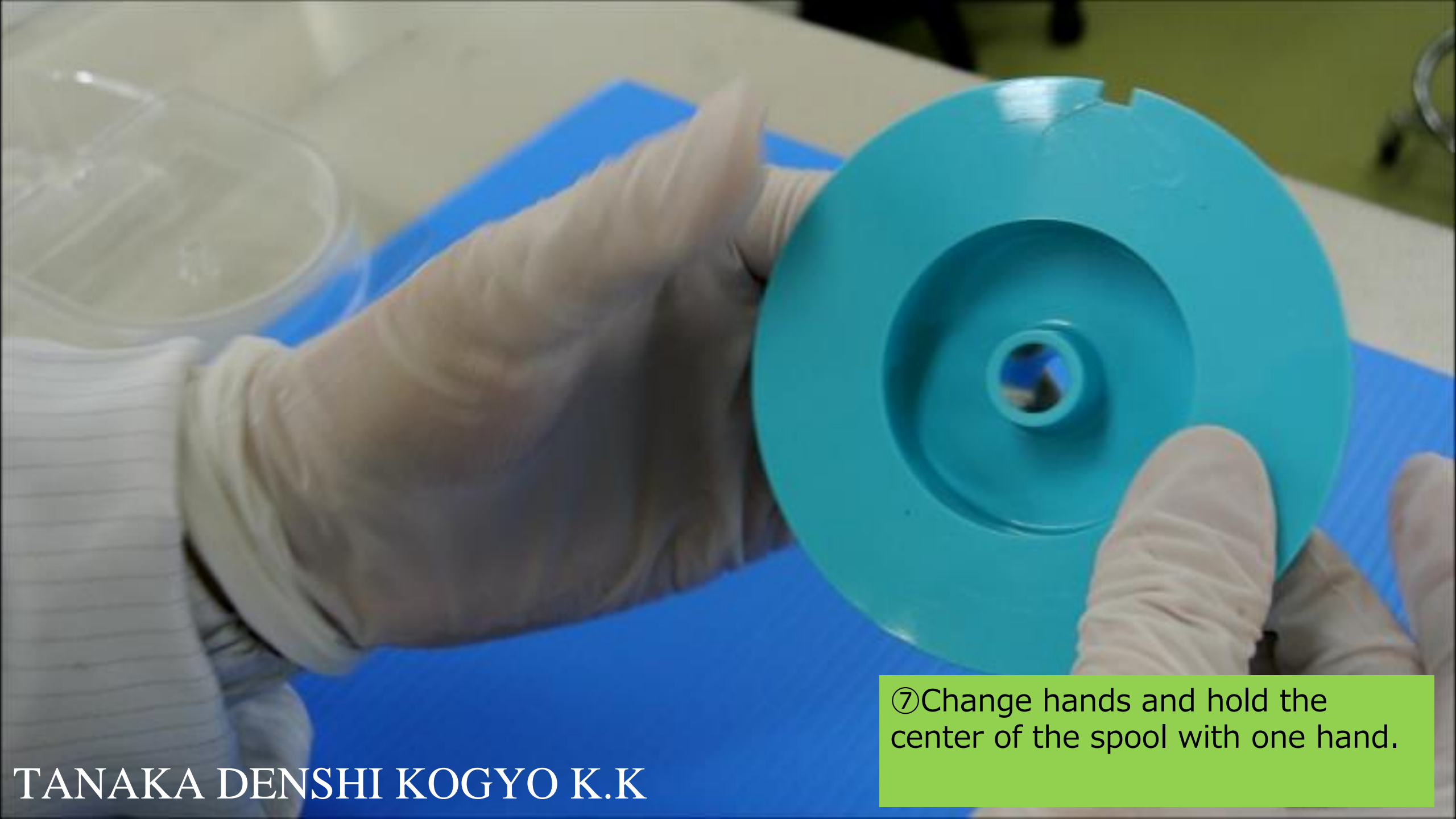
⑦ Change hands and hold the center of the spool with one hand.



⑦Change hands and hold the center of the spool with one hand.



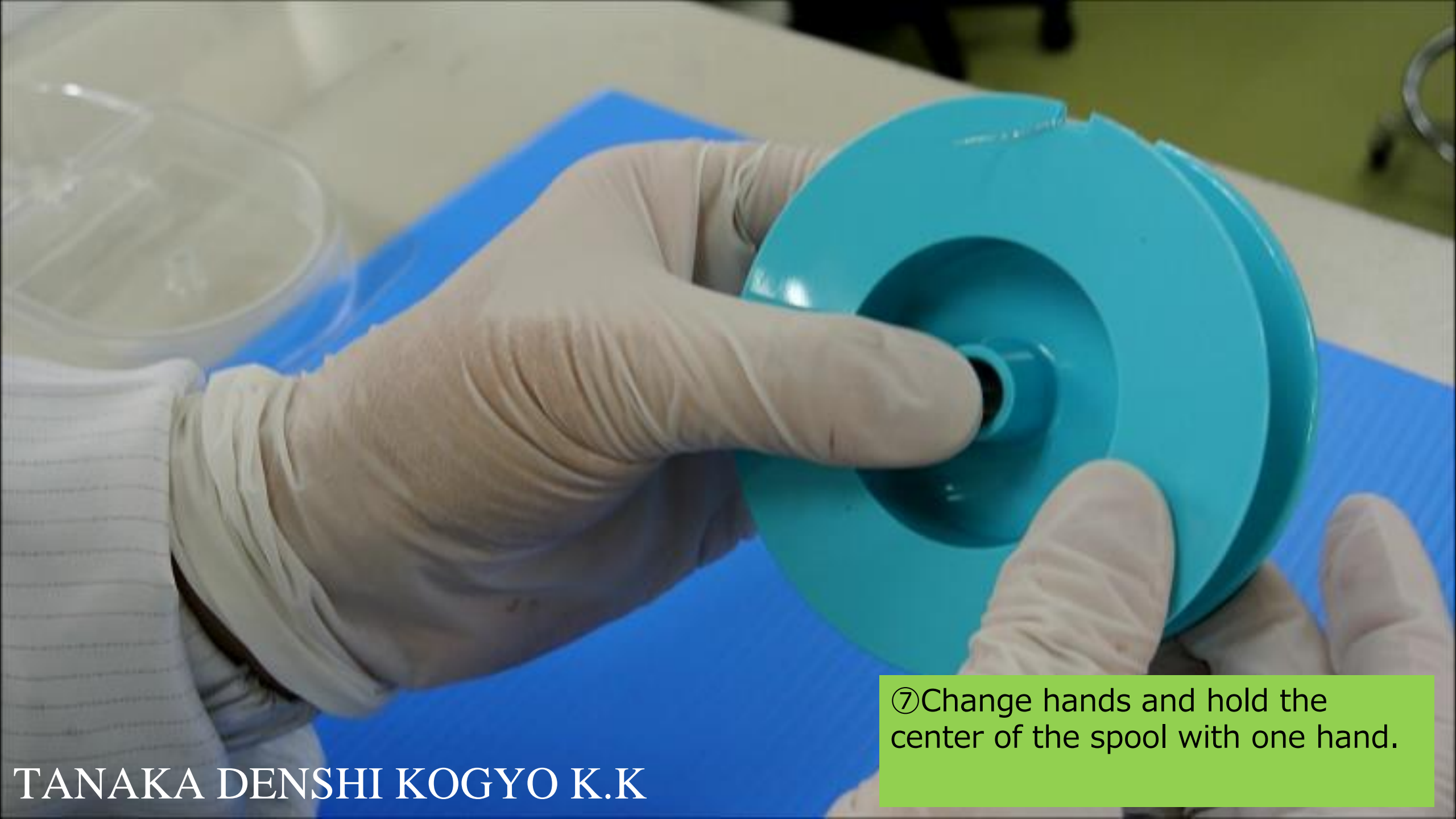
⑦Change hands and hold the center of the spool with one hand.



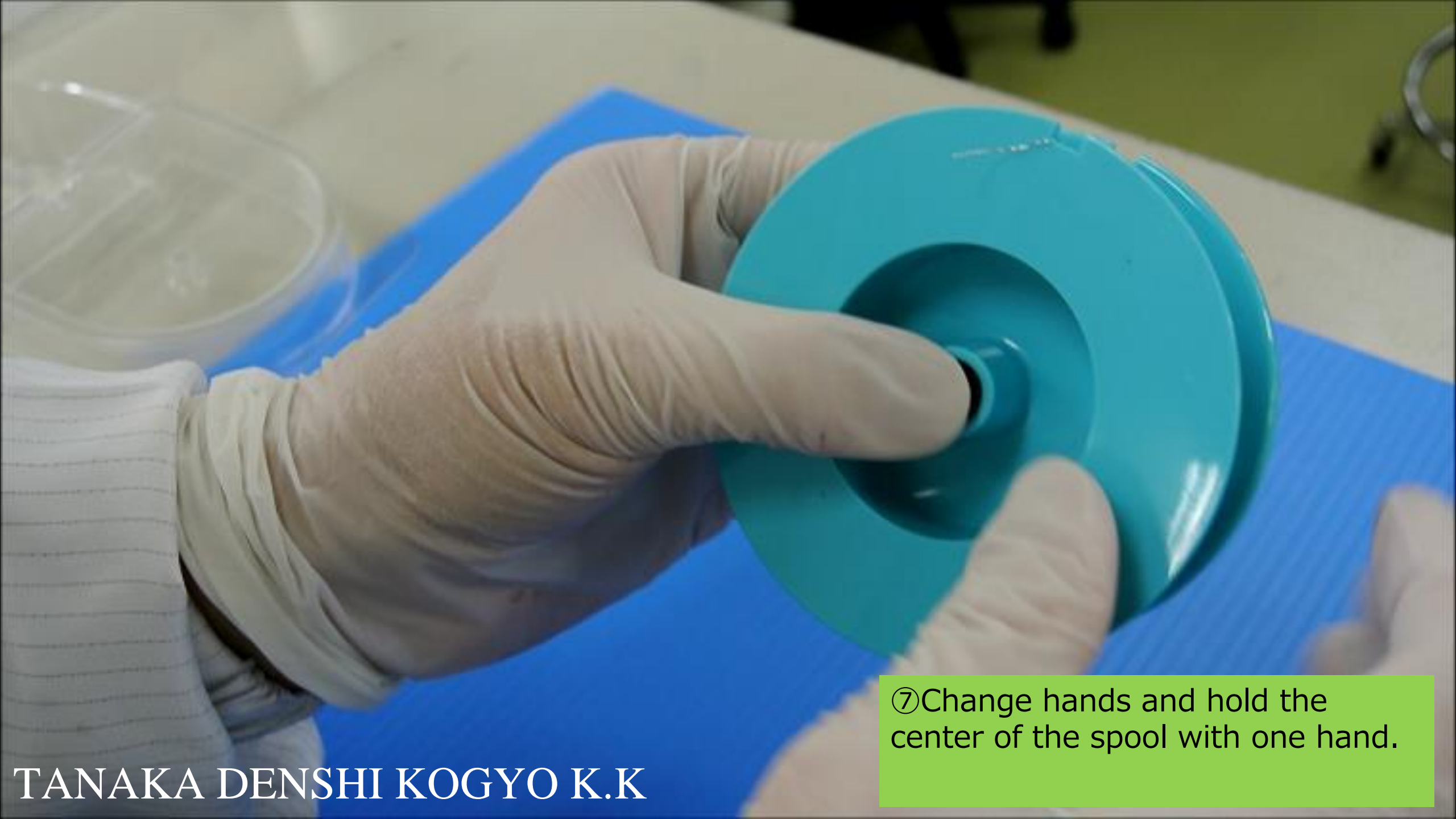
⑦Change hands and hold the center of the spool with one hand.



⑦ Change hands and hold the center of the spool with one hand.



⑦Change hands and hold the center of the spool with one hand.



⑦Change hands and hold the center of the spool with one hand.



⑧ Hold the wire and rotate the spool slowly to unwind it.



⑧ Hold the wire and rotate the spool slowly to unwind it.



⑧ Hold the wire and rotate the spool slowly to unwind it.



⑧ Hold the wire and rotate the spool slowly to unwind it.



⑧ Hold the wire and rotate the spool slowly to unwind it.



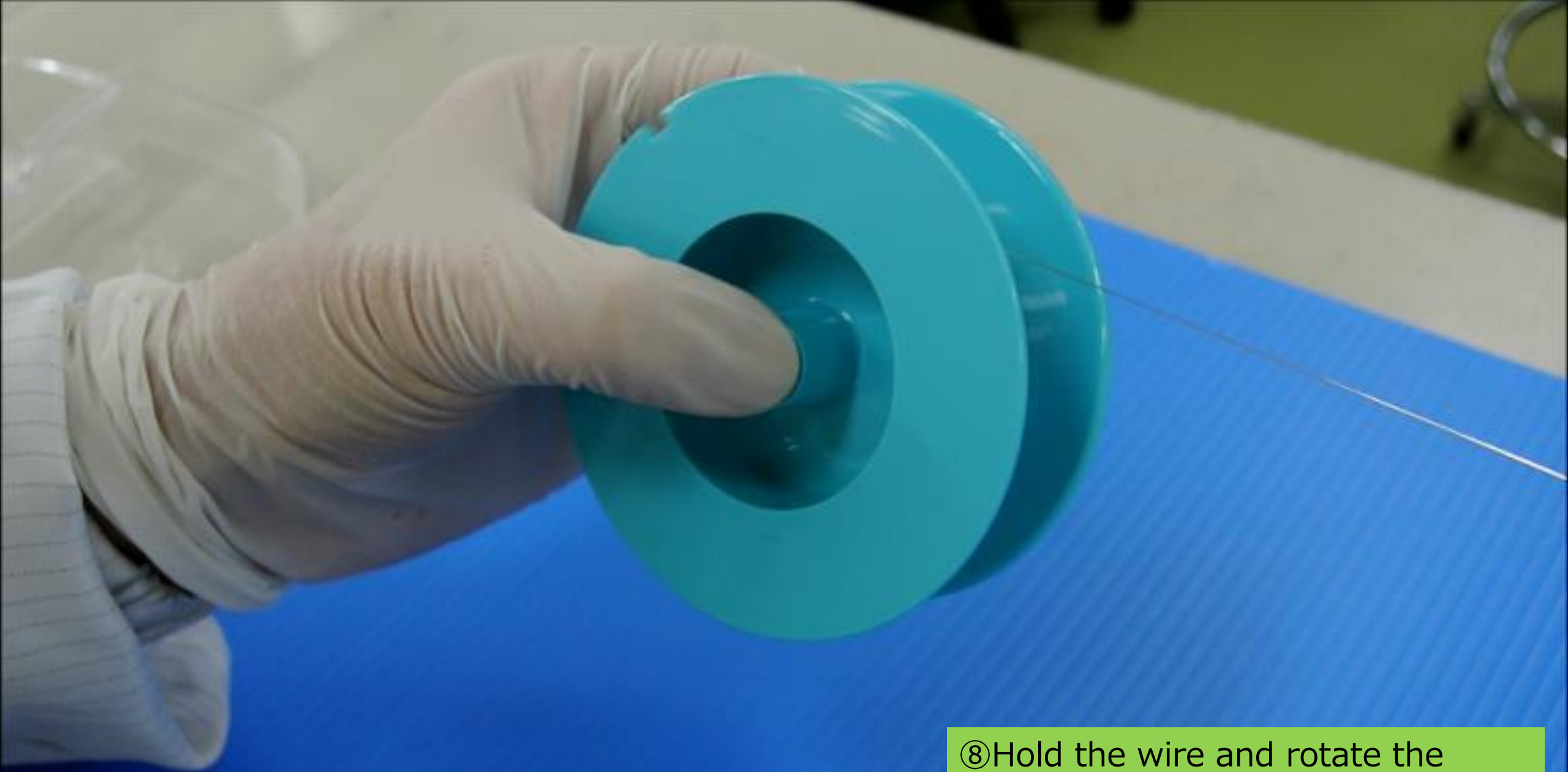
⑧ Hold the wire and rotate the spool slowly to unwind it.



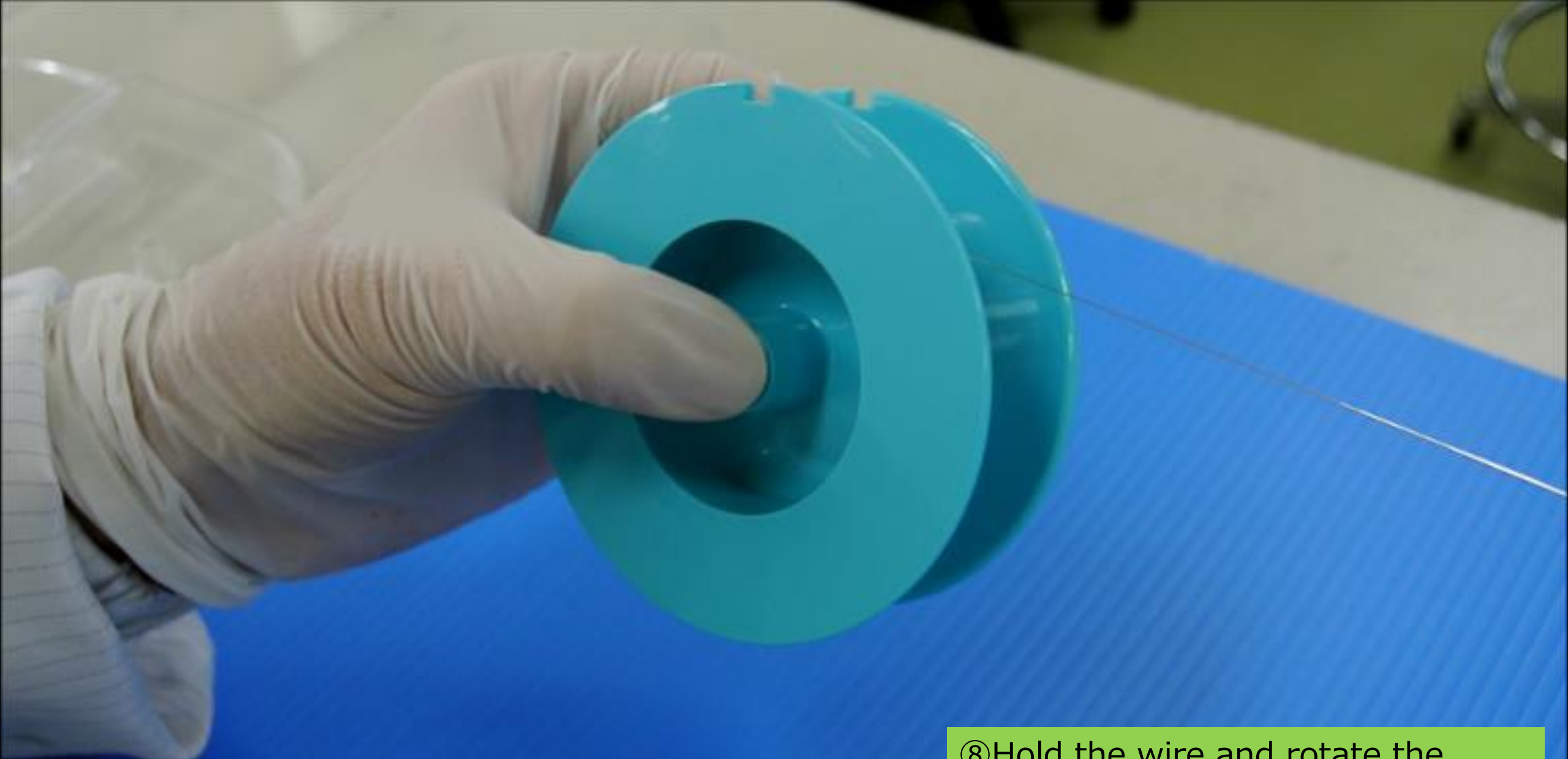
⑧ Hold the wire and rotate the spool slowly to unwind it.



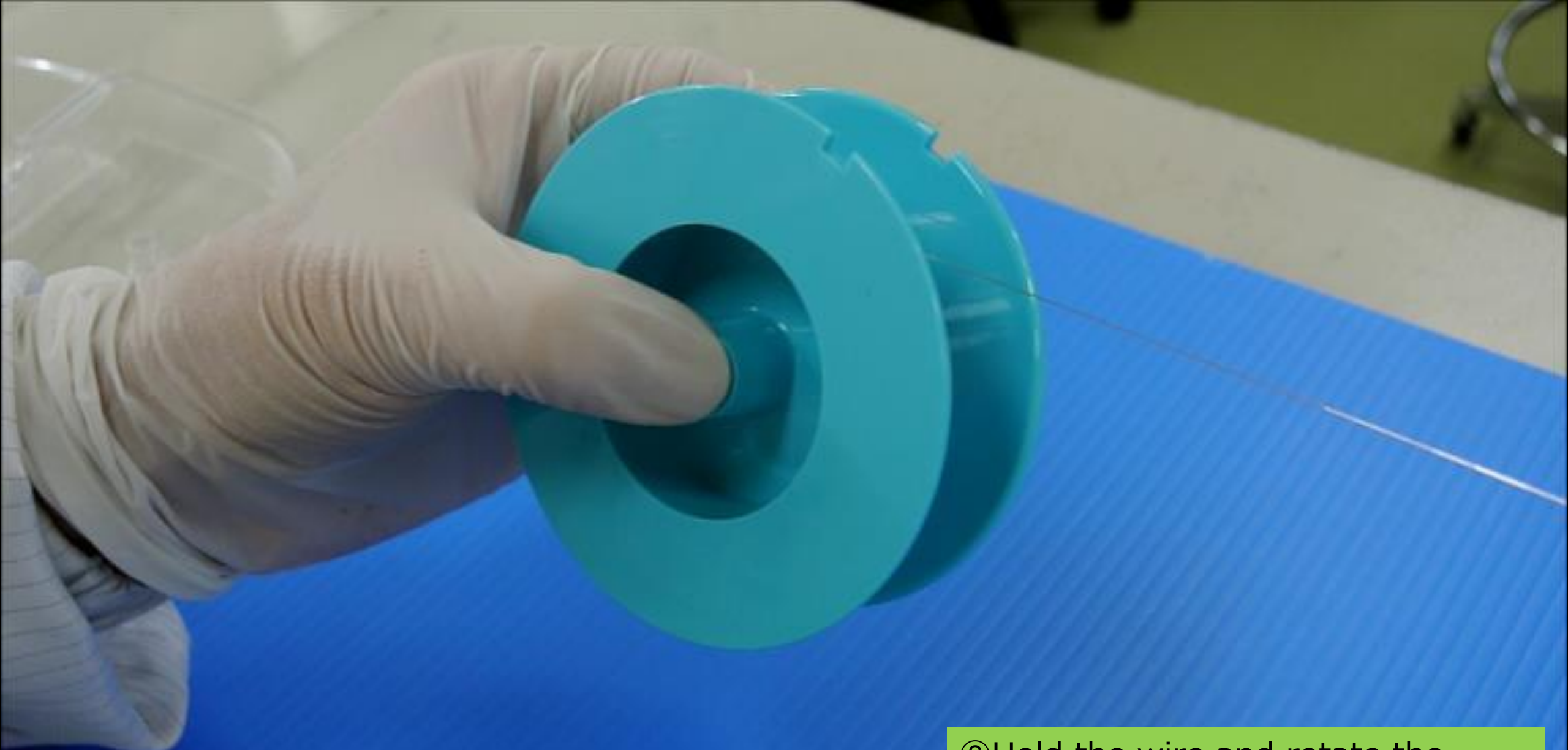
⑧ Hold the wire and rotate the spool slowly to unwind it.



⑧ Hold the wire and rotate the spool slowly to unwind it.



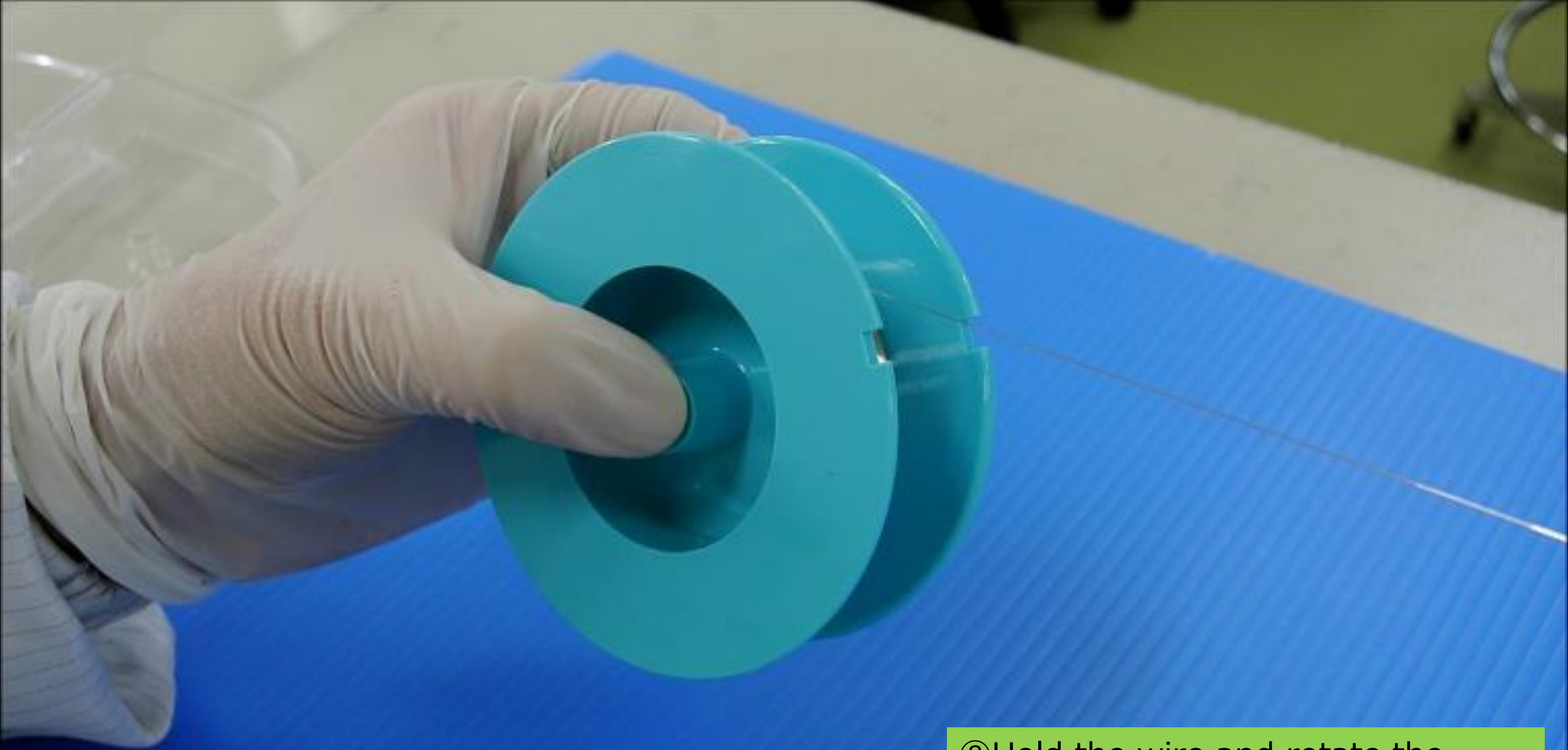
⑧ Hold the wire and rotate the spool slowly to unwind it.



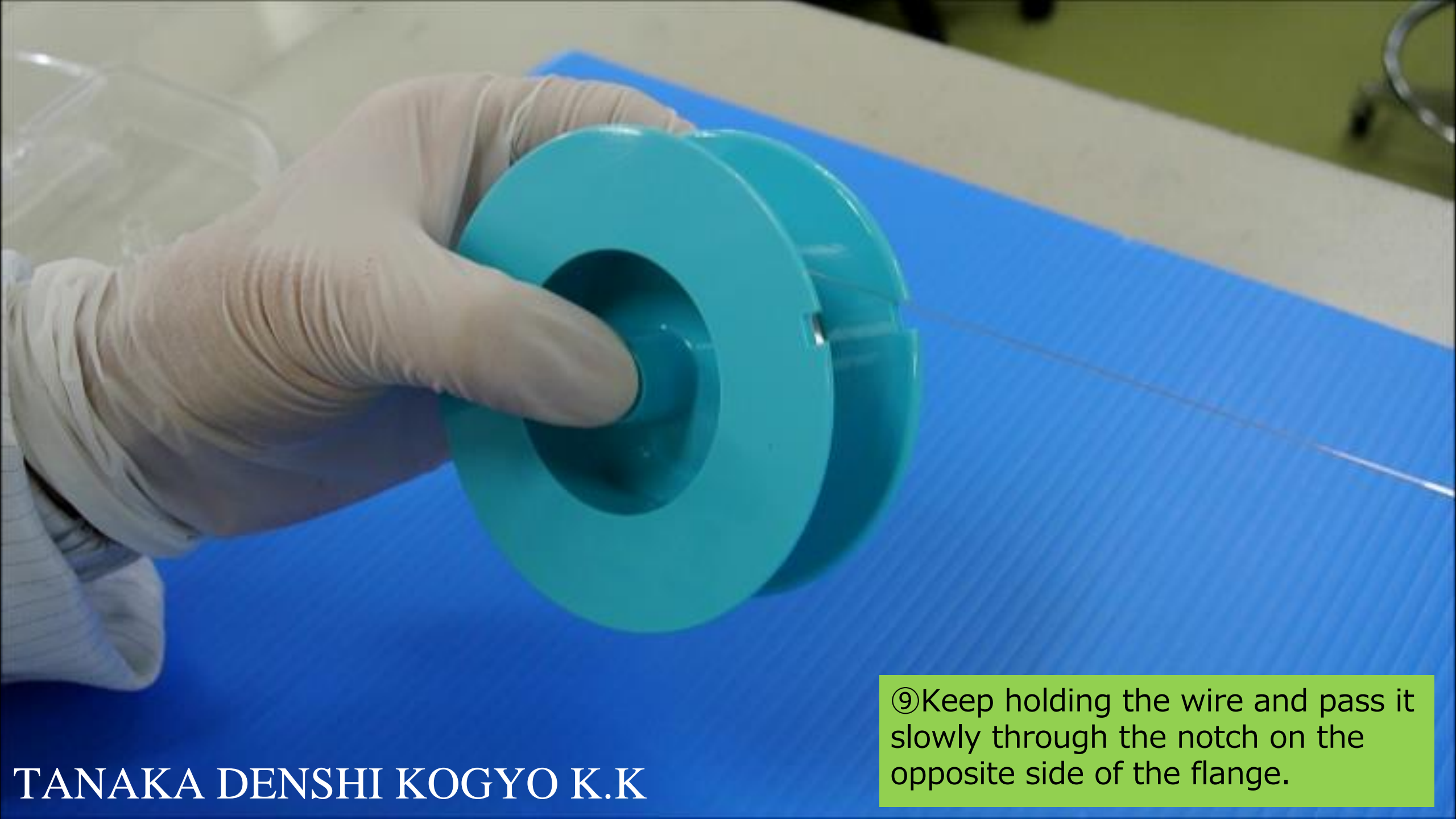
⑧ Hold the wire and rotate the spool slowly to unwind it.



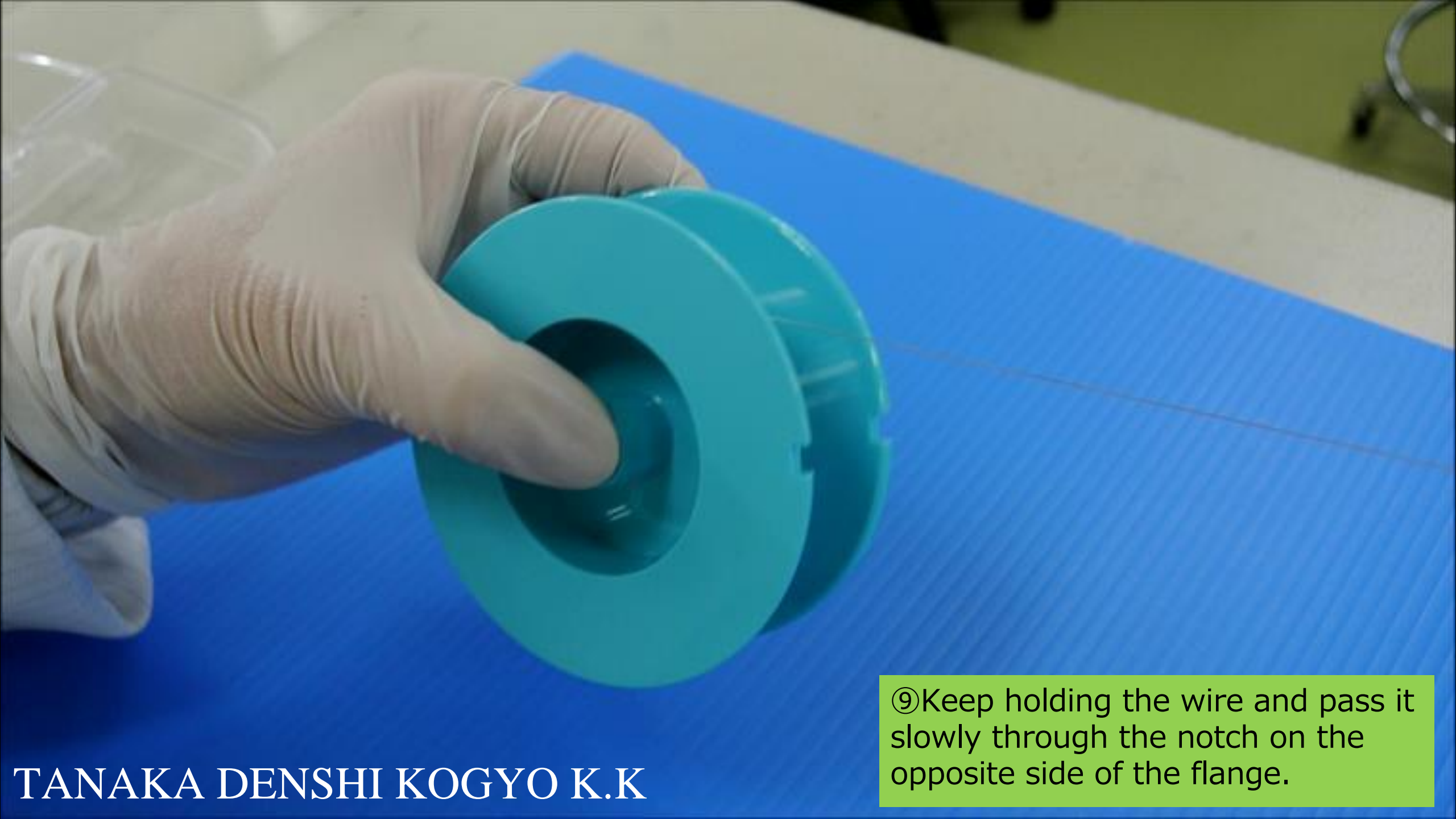
⑧ Hold the wire and rotate the spool slowly to unwind it.



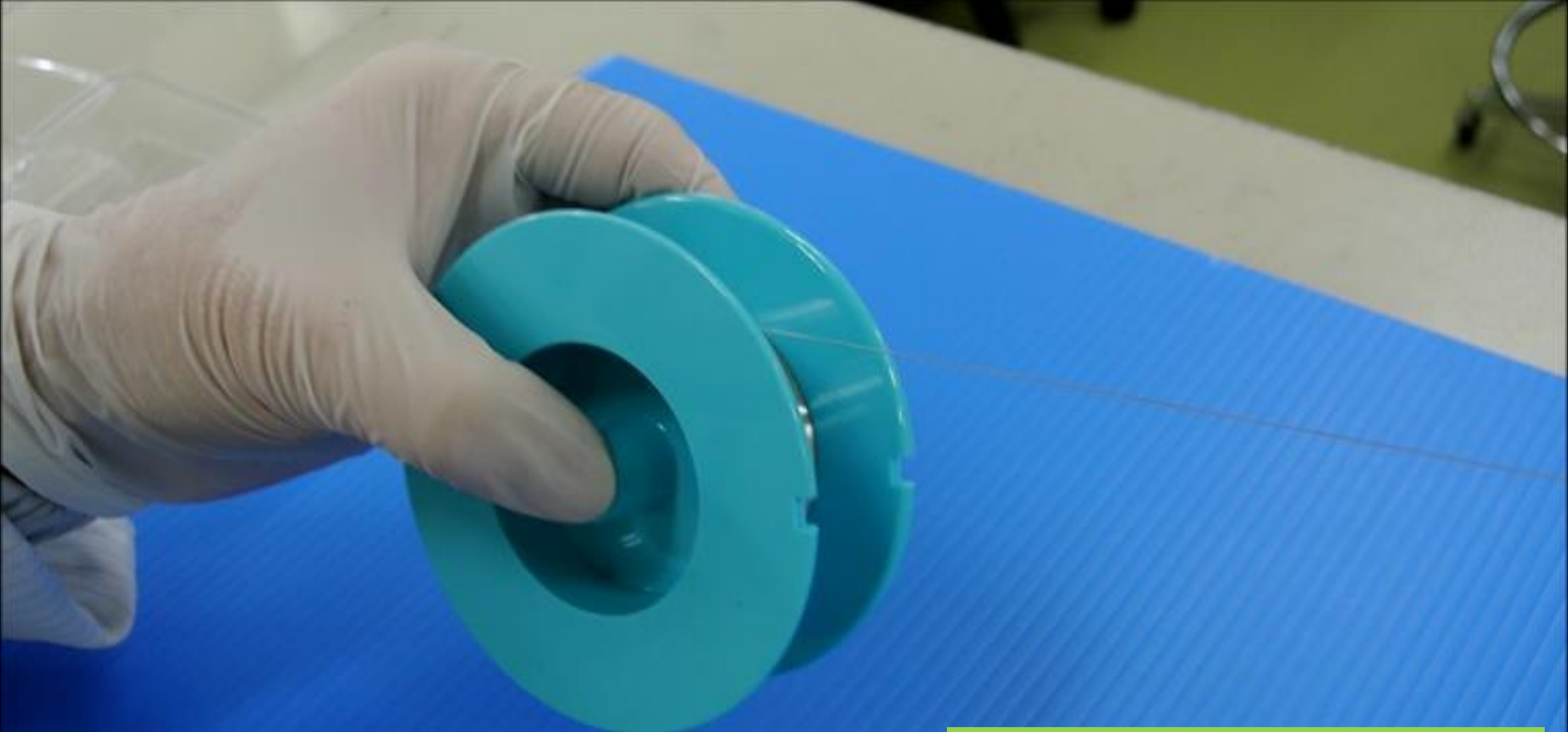
⑧ Hold the wire and rotate the spool slowly to unwind it.



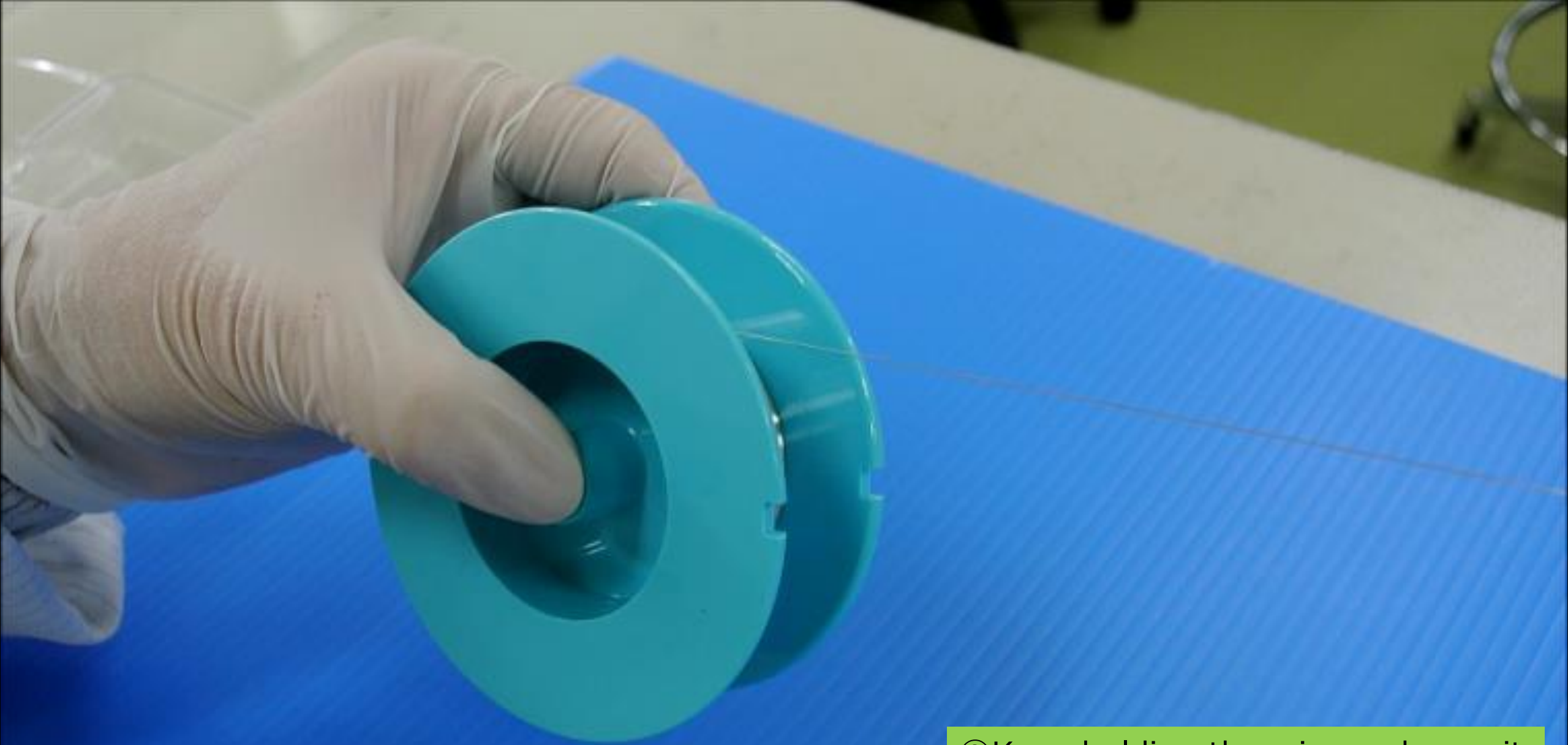
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



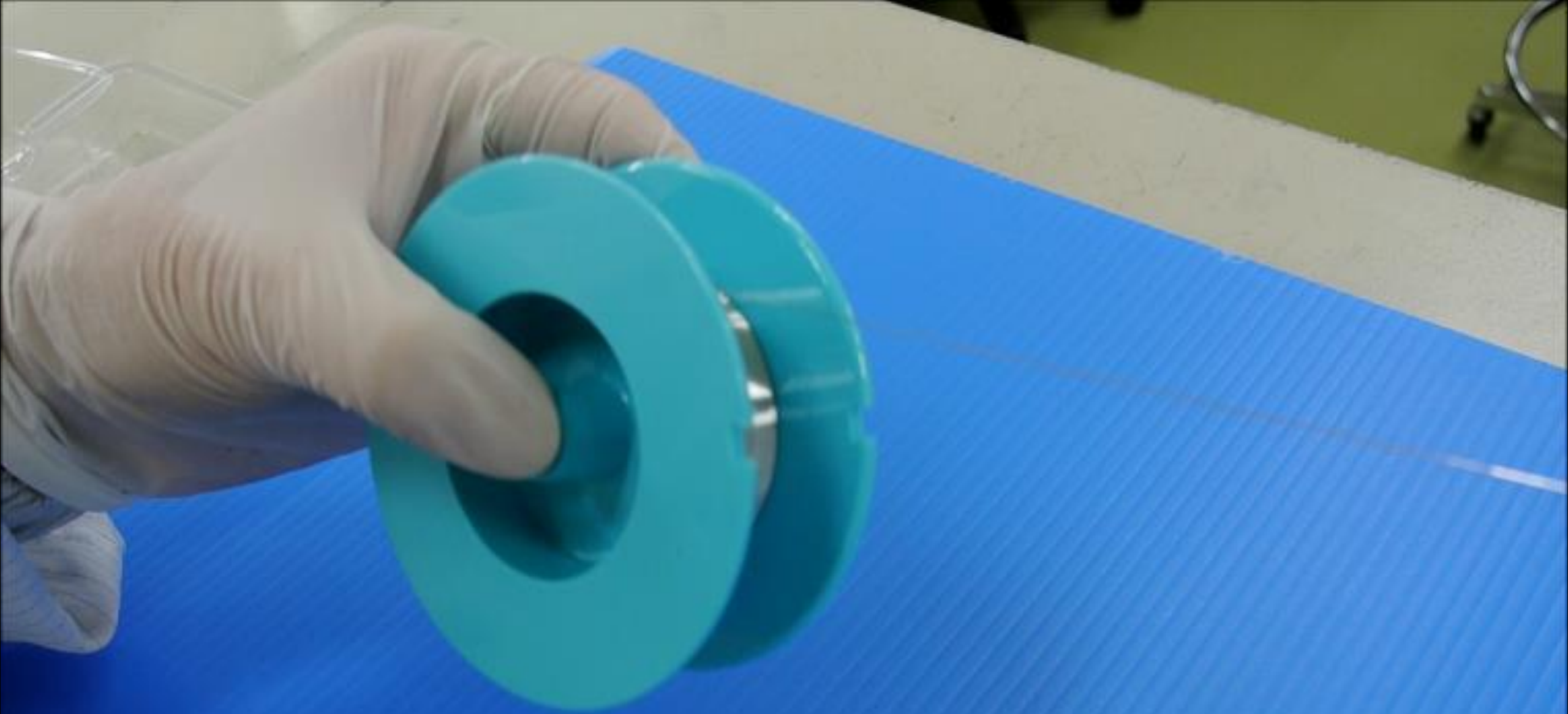
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



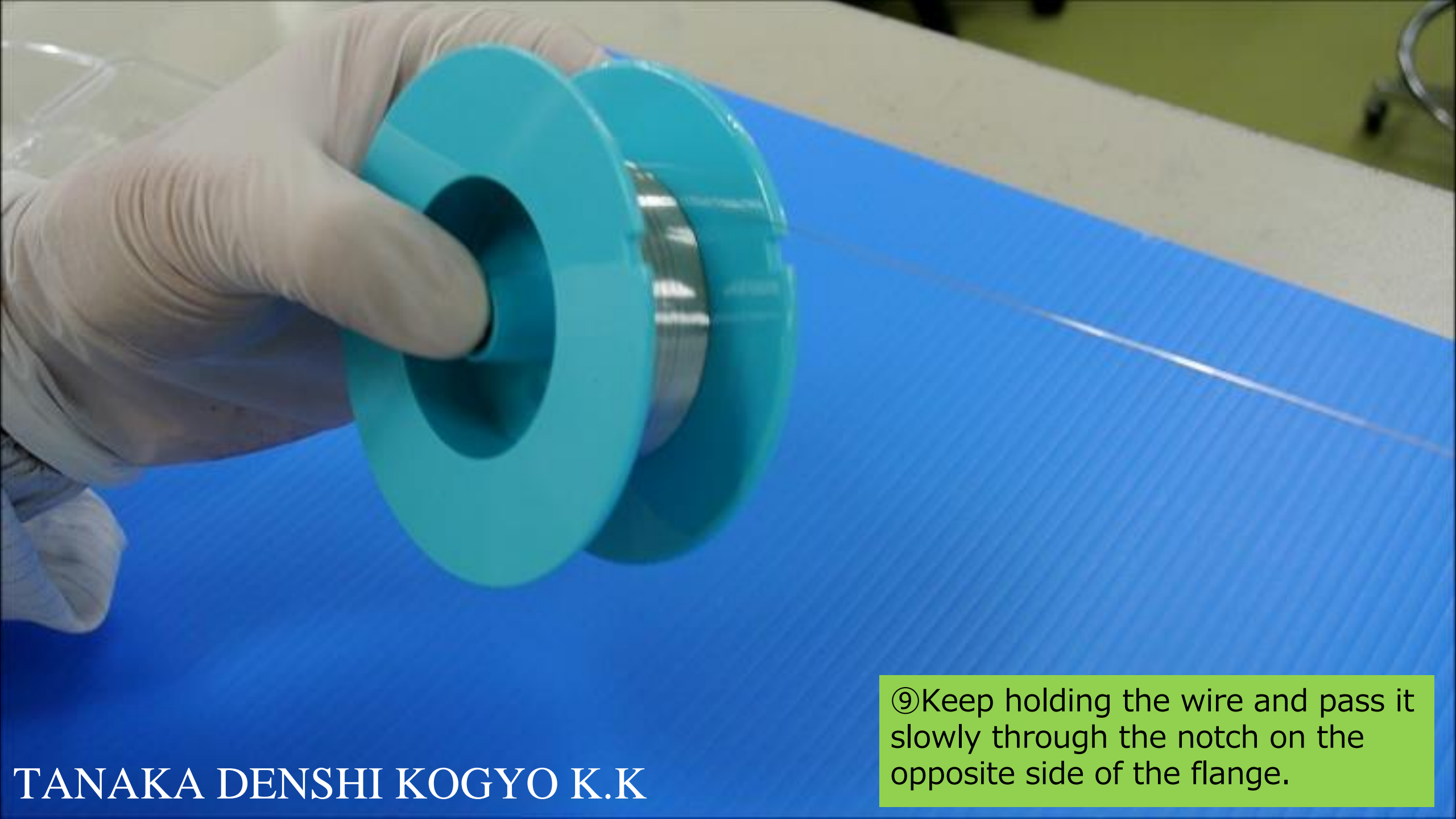
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



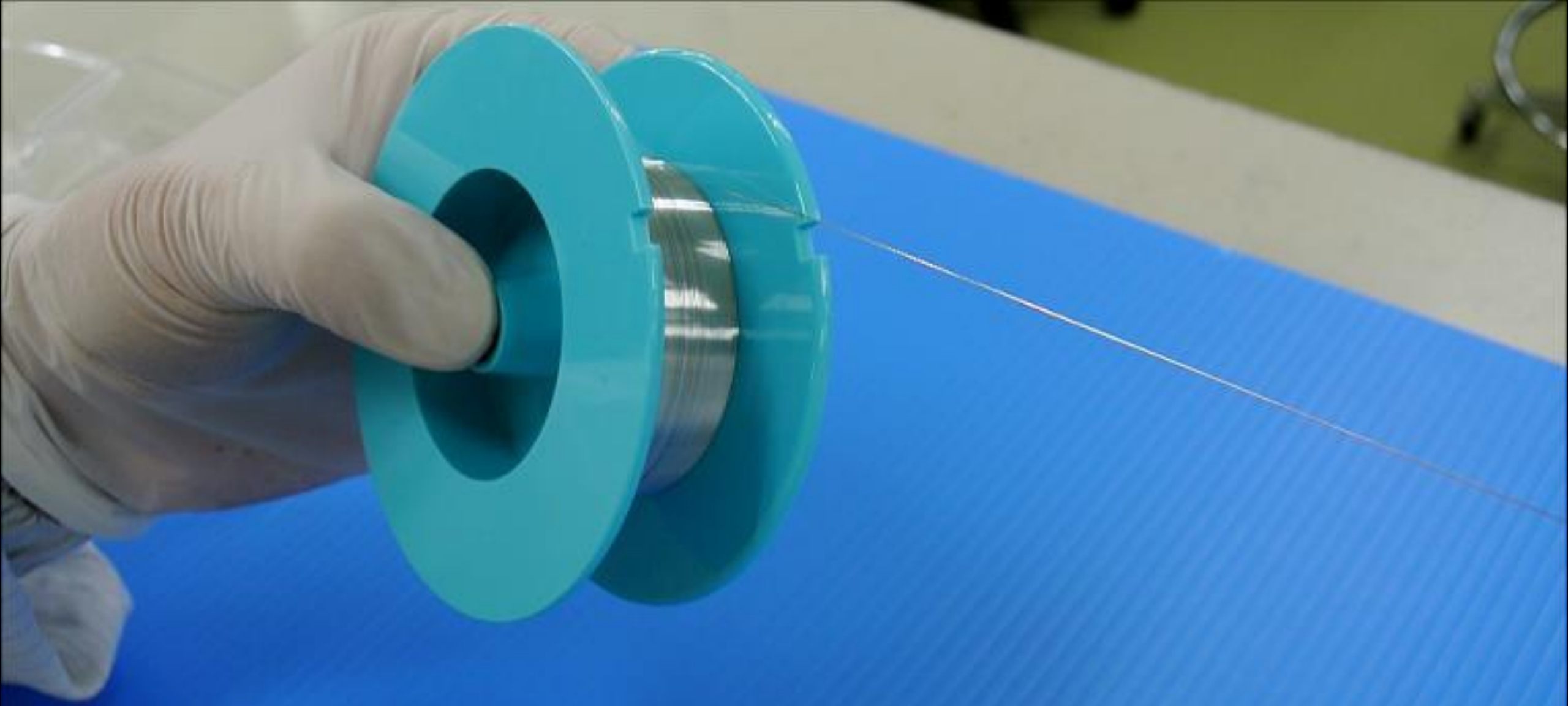
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



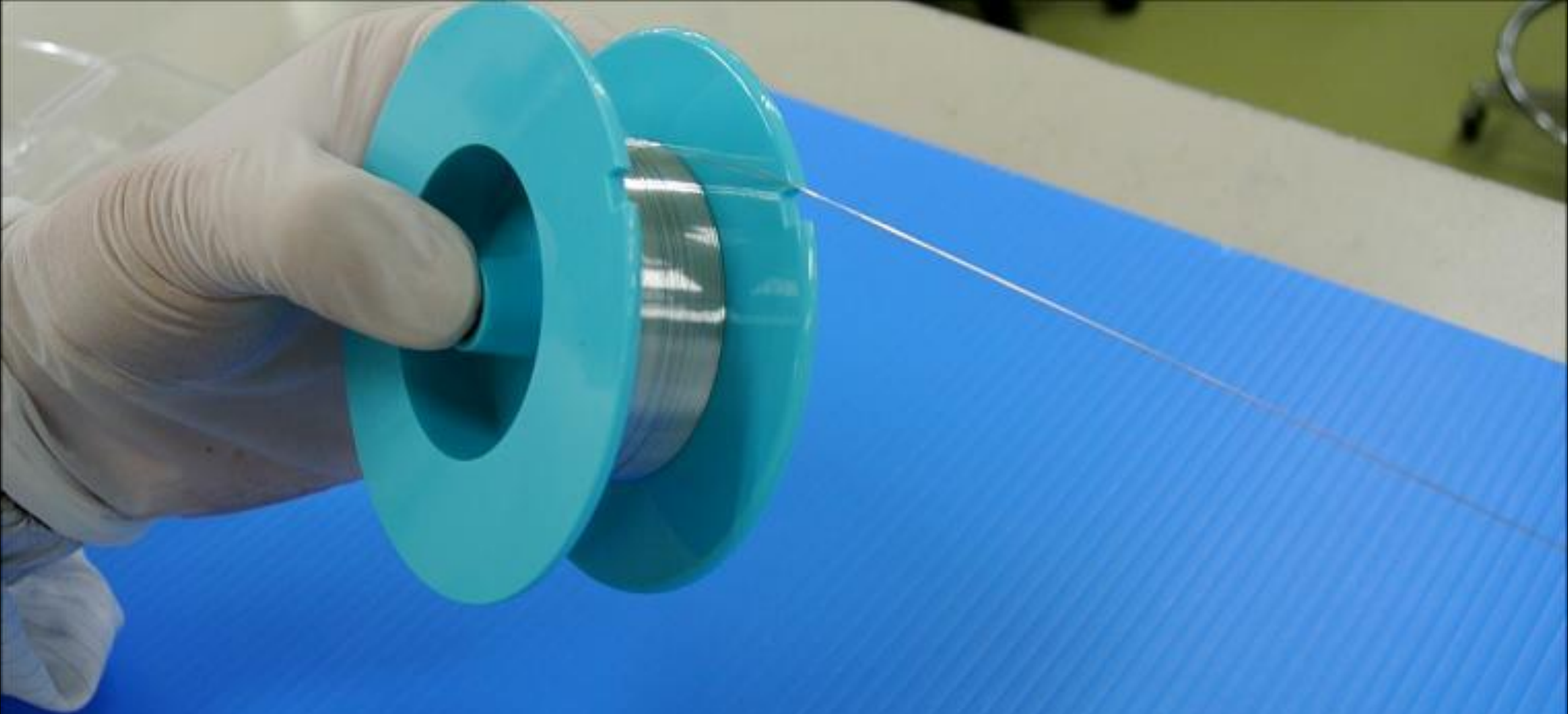
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



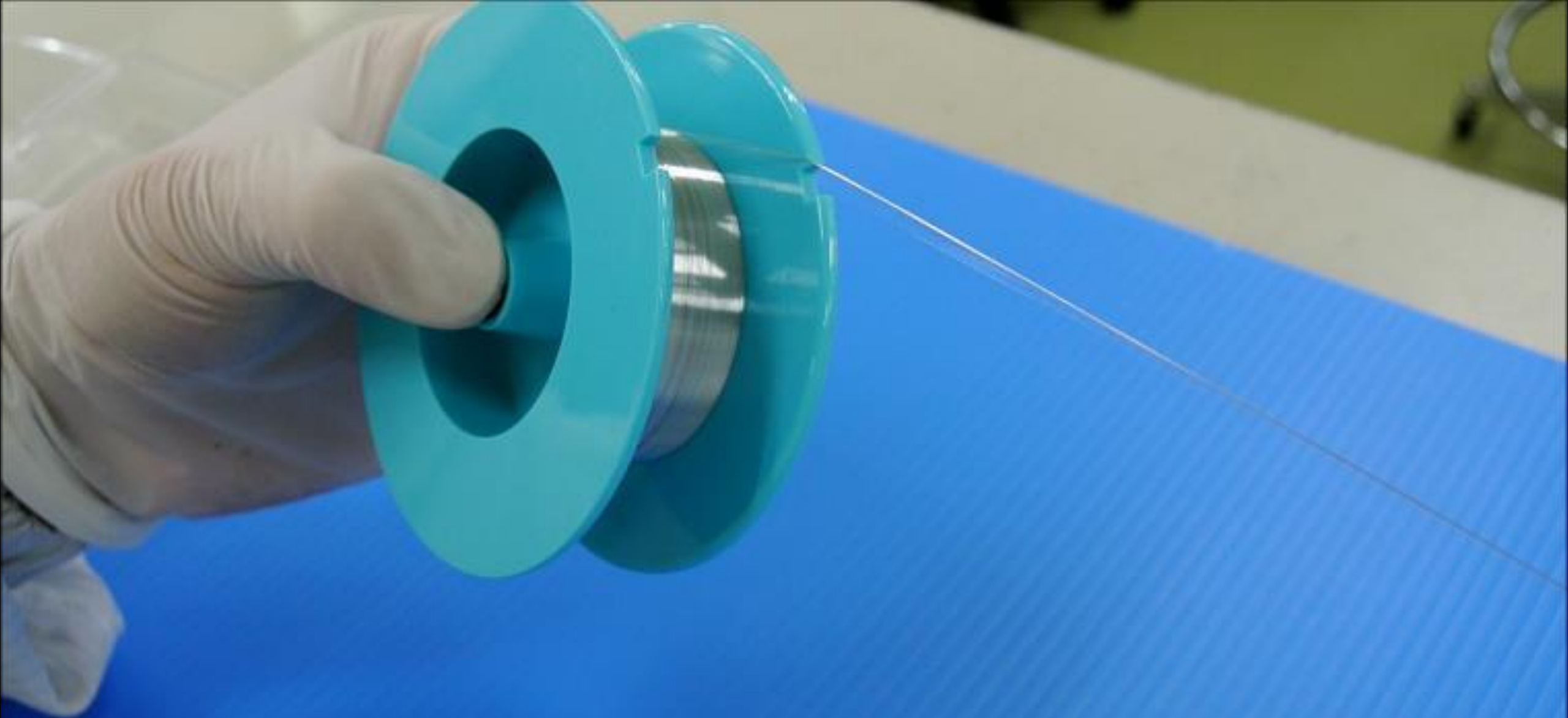
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



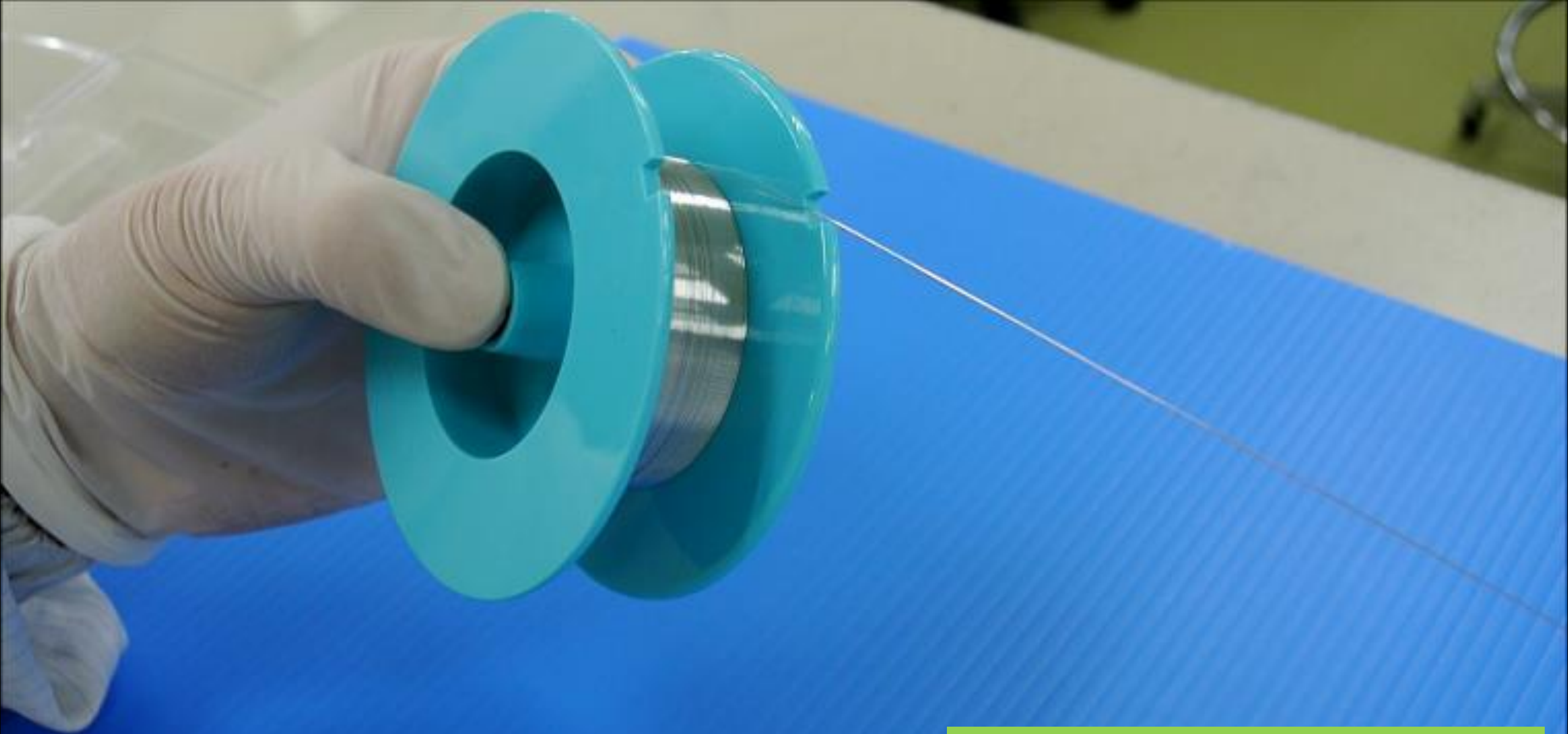
⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.



⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.

⑨ Keep holding the wire and pass it slowly through the notch on the opposite side of the flange.